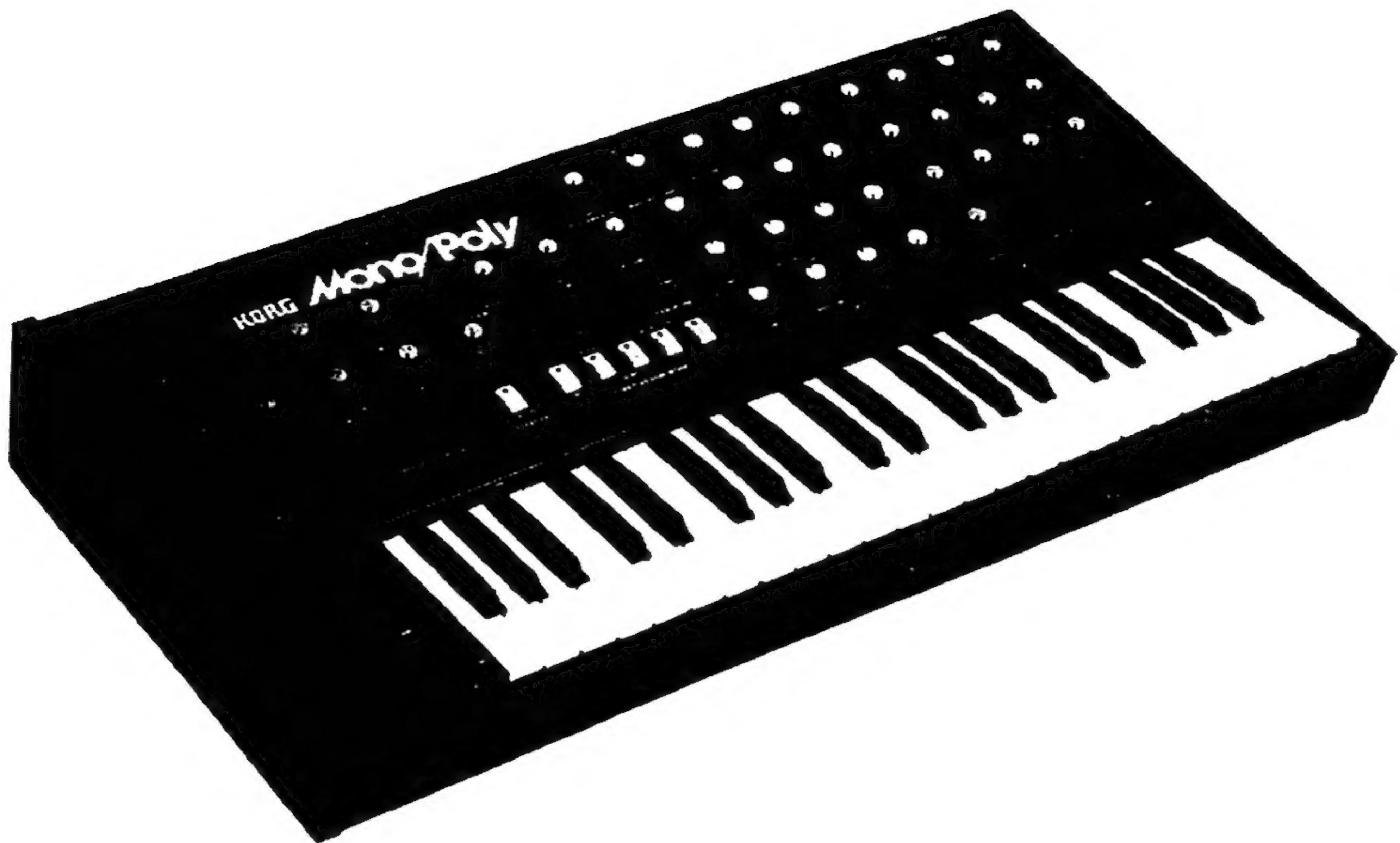


KORG[®]




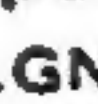
4VCO SYNTHESIZER SERVICE MANUAL ***MONO/POLY***

CONTENTS

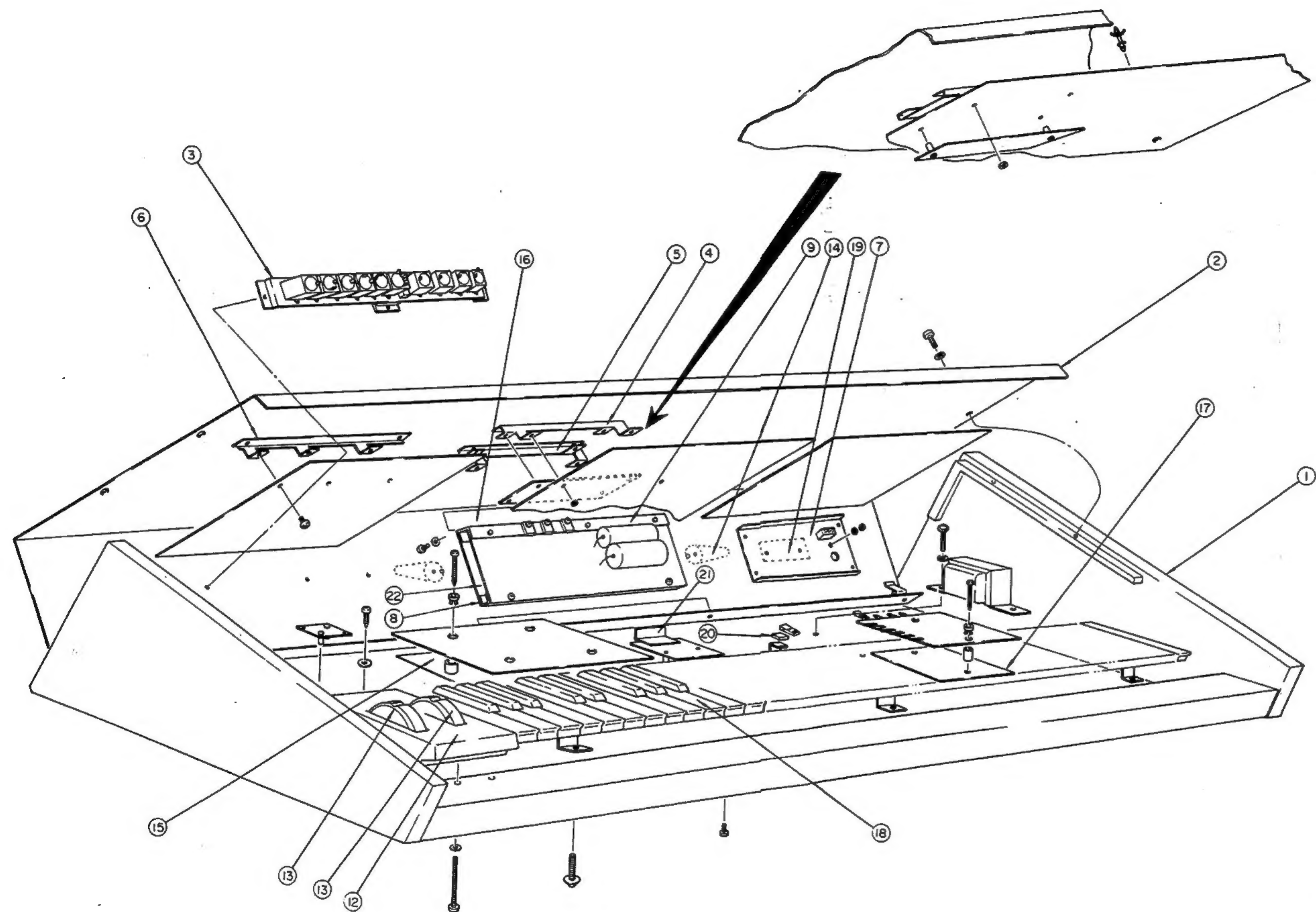
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KEIO ELECTRONIC LABORATORY CORPORATION
TOKYO/JAPAN

1. SPECIFICATIONS

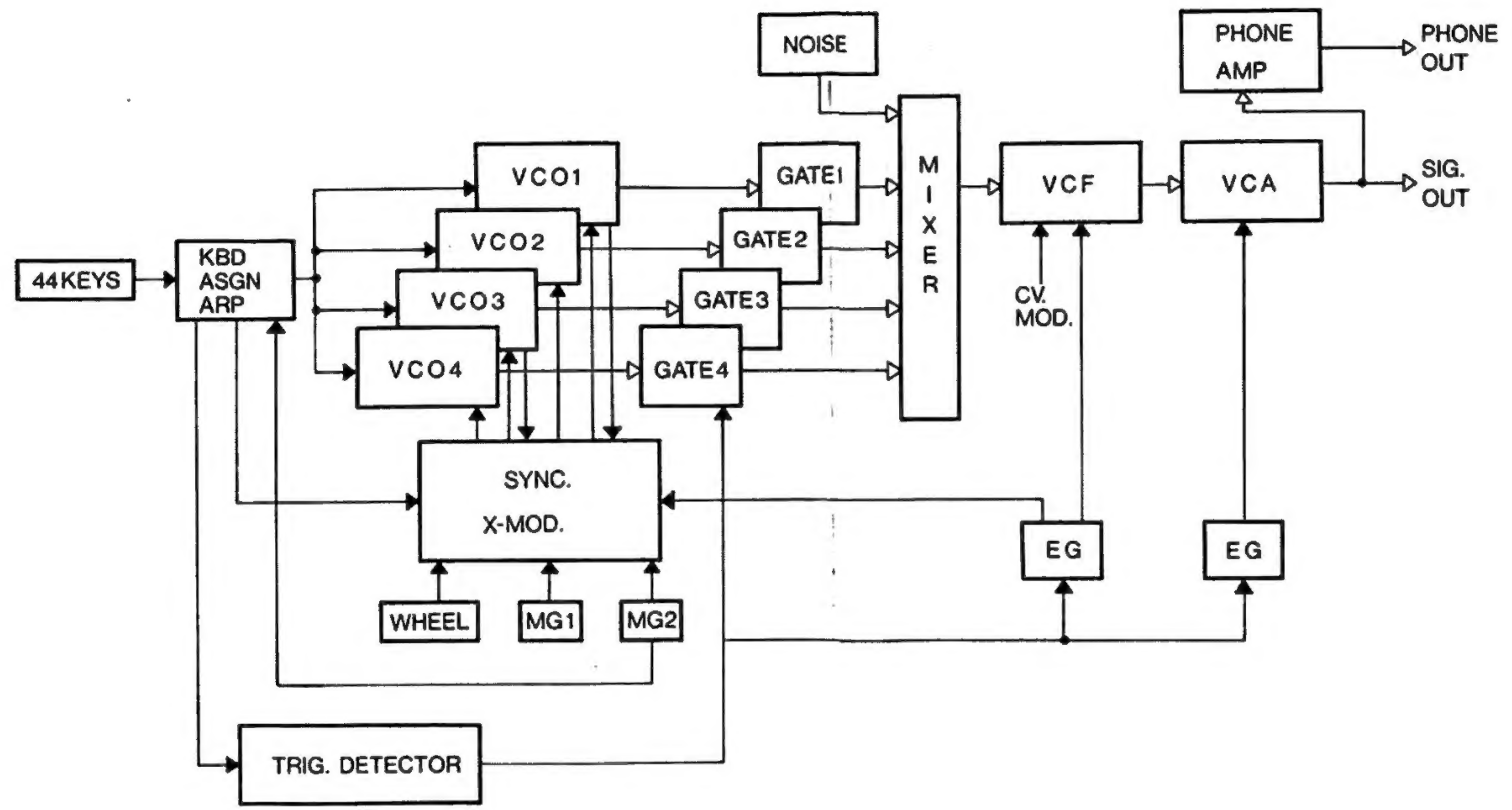
KEYBOARD	● 44 Keys (F ~ C)
VCO (x4)	● Waveform (Λ, ∩, PWM, PW)
	● Octave Selector (16', 8', 4', 2'0)
	● Level
	● Tuning (Master Tune x1, ±50 Cents or More, Tune x3, ±50 Cents or More)
VCF	● Cutoff Frequency Adjustment
	● Resonance Adjustment
	● Envelope Generator
	● Modulation Sensitivity Adjustment
	● Keyboard Tracking (0 ~ 150%)
VCF EG	● Attack Time
	● Decay Time
	● Sustain Level
	● Release Time
VCA EG	● Attack Time
	● Decay Time
	● Sustain Level
	● Release Time
NOISE (White Noise)	● Level
TRIGGER MODE	● Single/Multiple
AUTO DAMP	● ON/Off
MG-1	● Waveform (Λ, ∩, /, □)
	● Frequency (Below 0.1Hz to above 20Hz)
MG-2	● Waveform (Λ)
	● Frequency (Below 0.1Hz to above 30Hz)
PWM	● Sensitivity Adjustment
	● Mode (VCF EG, MG-1, MG-2)
PW	● Pulse Width Adjustment
PORTAMENTO	● Time Adjustment
DETUNE	● VCO4 (−35 ⇄ +35) when VCO2 is (+35 ⇄ −35)
TRANPOSE	● Up/Normal/Down
EFFECT	● On/Off
	● Mode (Synchro, Cross-Modulation, Synchro + Cross-Modulation)
	● Connection (Single, Double)
	● Frequency Modulation Sensitivity Adjustment
	● Cross-Modulation Sensitivity Adjustment
KEY ASSIGN MODE	● Poly
	● Unison/Share
	● Unison
	● Chord Memory
	● Hold
ARPEGGIATOR	● Range (Full, 2oct, 1oct)
	● Mode (Up, Down, Up/Down)
	● Arpeggio (Off, On, Latch)
WHEEL (x2)	● Bend (Sensitivity Adjustment, VCO 1/Slave BCO, Pitch, VCF)
	● MG-1 (Sensitivity Adjustment, VCO1/ Slave VCO, Pitch, VCF)
OUTPUTS	● Level Selector (Off, Low, High)
	● Volume
INPUT JACKS	● Arpeggio Trigger In (GND)
	● Portamento (GND)
	● VCF f _c M In (−5V ~ +5V)
	● VCO FM In (−5V ~ +5V)
	● Trigger In
	● CV In (Oct/V)
OUTPUT JACKS	● Trigger Out
	● CV Out (Oct/V)
	● Headphone
	● Output
TRIGGER POLARITY SWITCH	●  GND,  +15V
DIMENSIONS	● 744(W) x 450(D) x 144(H) mm
WEIGHT	● 12kg
ACCESSORIES	● Connection Cord
	● Sound Sample Tape
POWER CONSUMPTION	● Voltage (Local Voltage 50/60Hz/Wattage 28W)

2.STRUCTURAL DIAGRAM



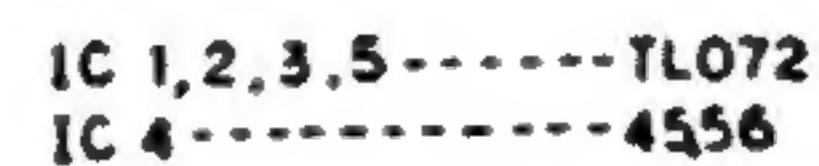
PART NO.	PART NAME	REMARKS
1	Wooden case	KOC-D1004
2	Front panel	KOC-C20112
3	Phone jack plate	KOC-C30177
4	Metal fitting of tact board No.1 (U)	KOC-C40395
5	Metal fitting of tact board No.2 (L)	KOC-C40395
6	Metal fitting of MG C. B	KOC-C40396
7	Power plate	KOC-C40397
8	Metal fitting of KLM-376	KOC-C40405
9	Radiation board	KOC-C40406
10	Metal fitting of slide sw	KOC-C40266
11	Control panel	KOC-E20028
12	Control wheel	KOC-E40091
13	Key board	ESK-721 (E-C)
14	Model number plate	KOC-C40144
15	Small radiation board	KOC-C40416

3.BLOCK DIAGRAM (1)

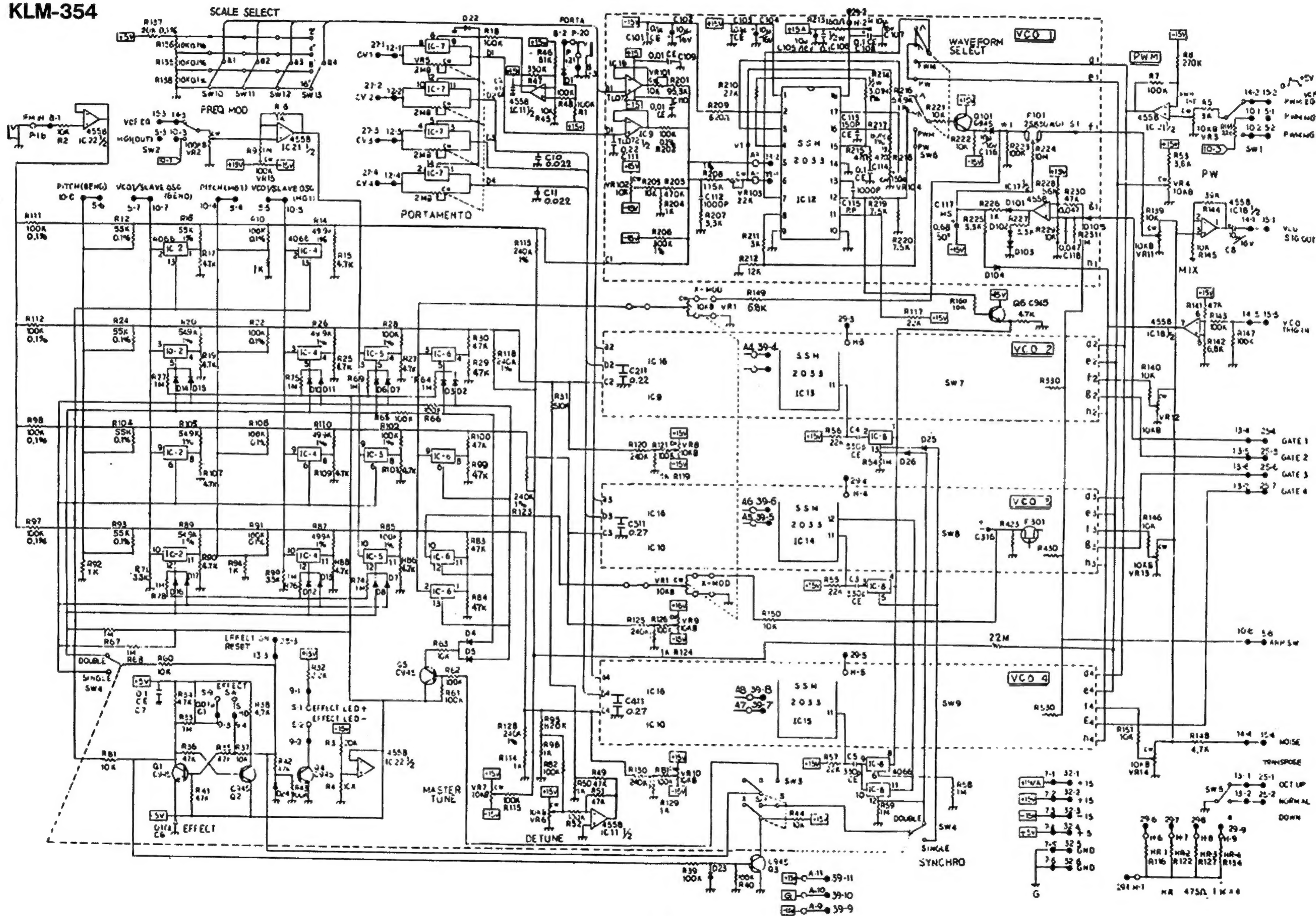


→ CONTROL LINE
→ SIGNAL LINE

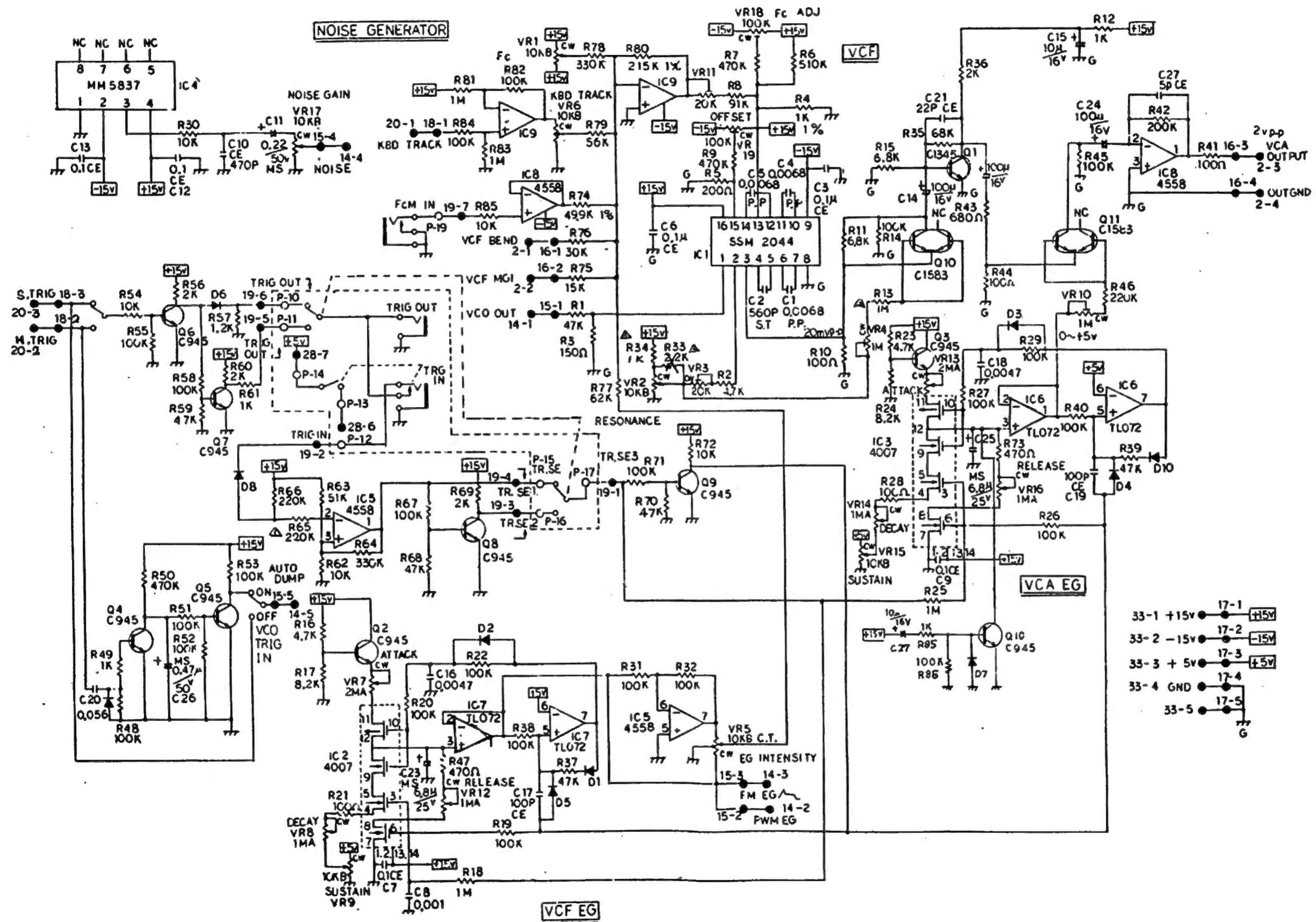
KLM-353



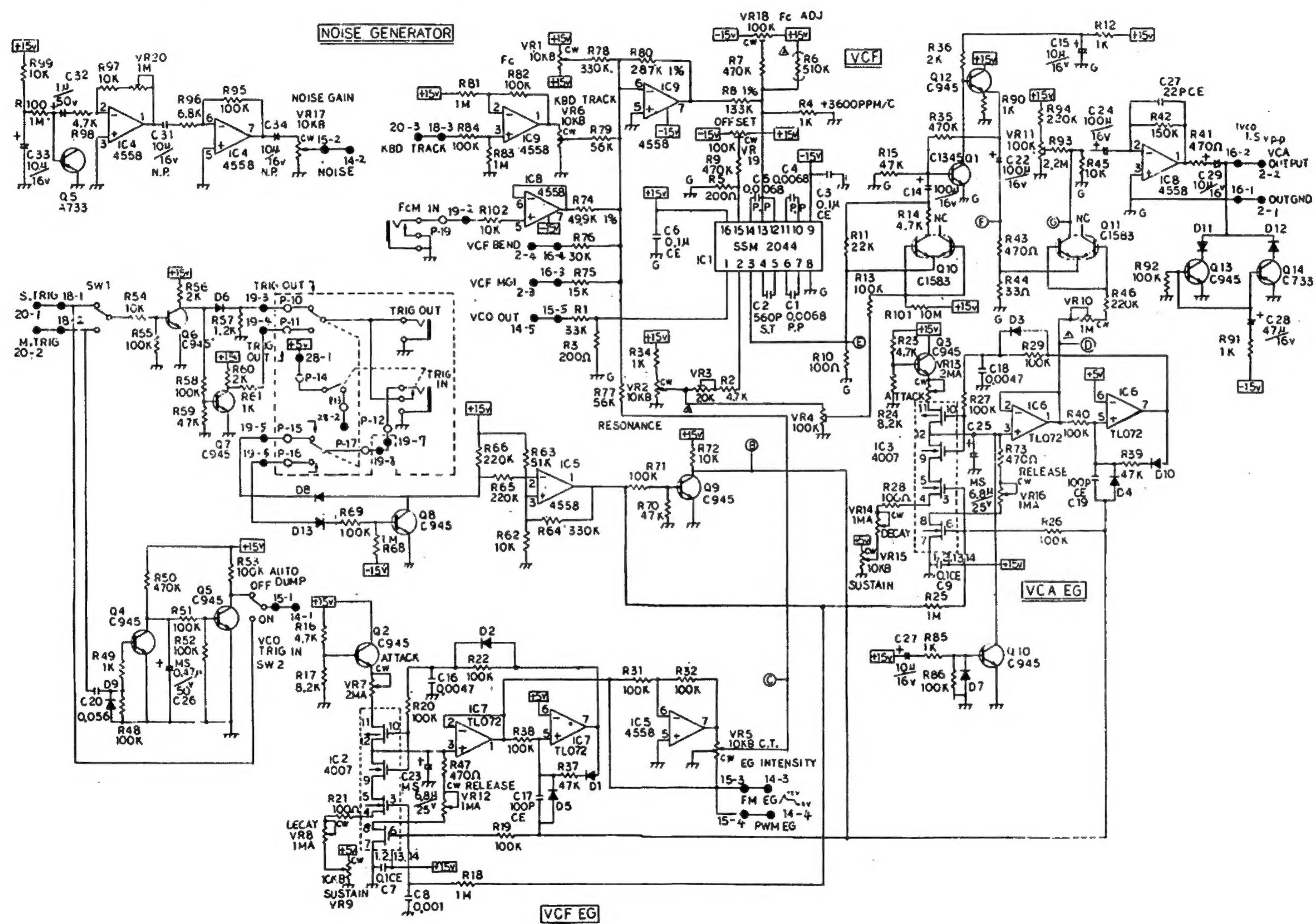
KLM-354

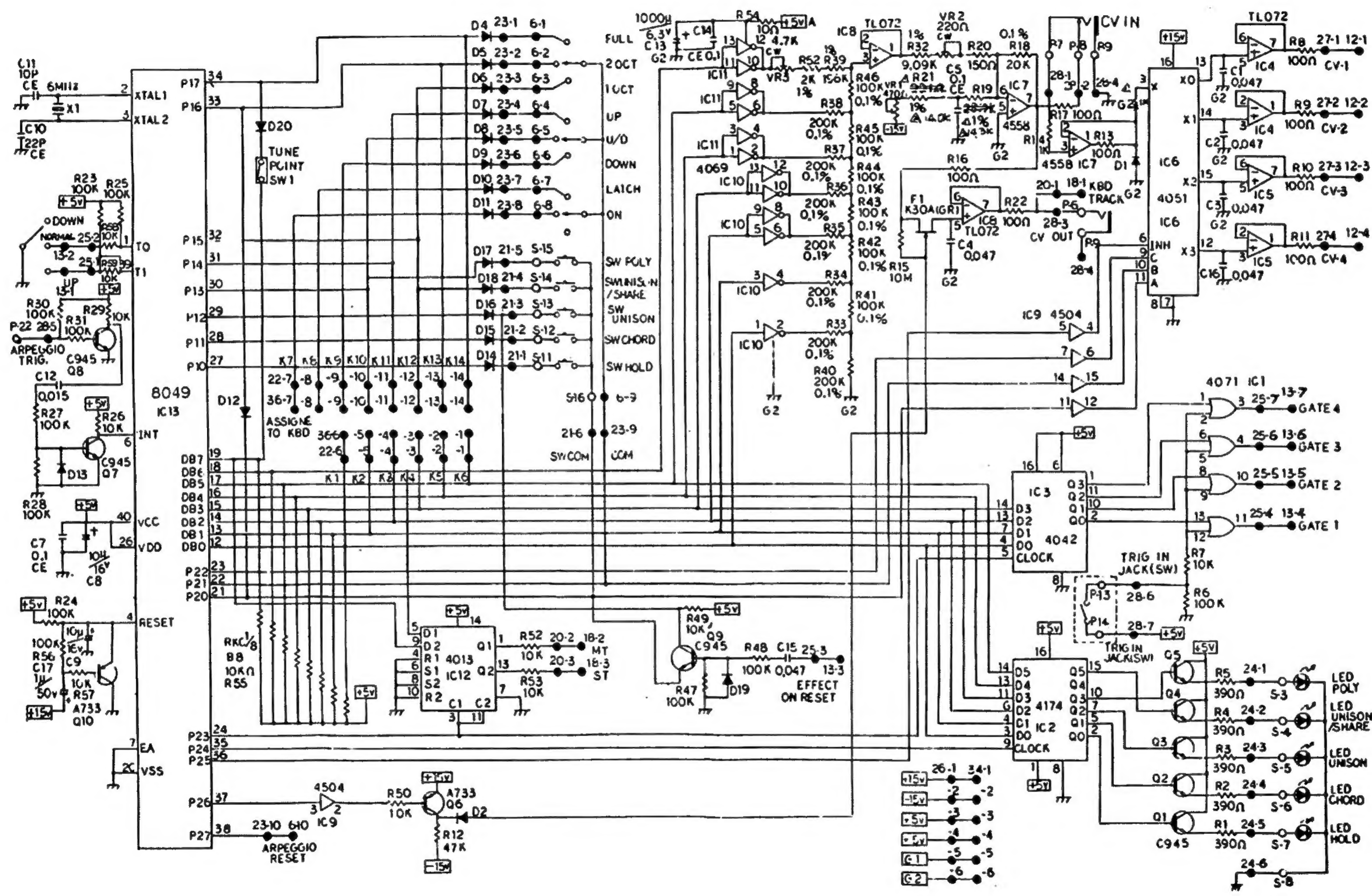


KLM-355 (OLD PRODUCTION)

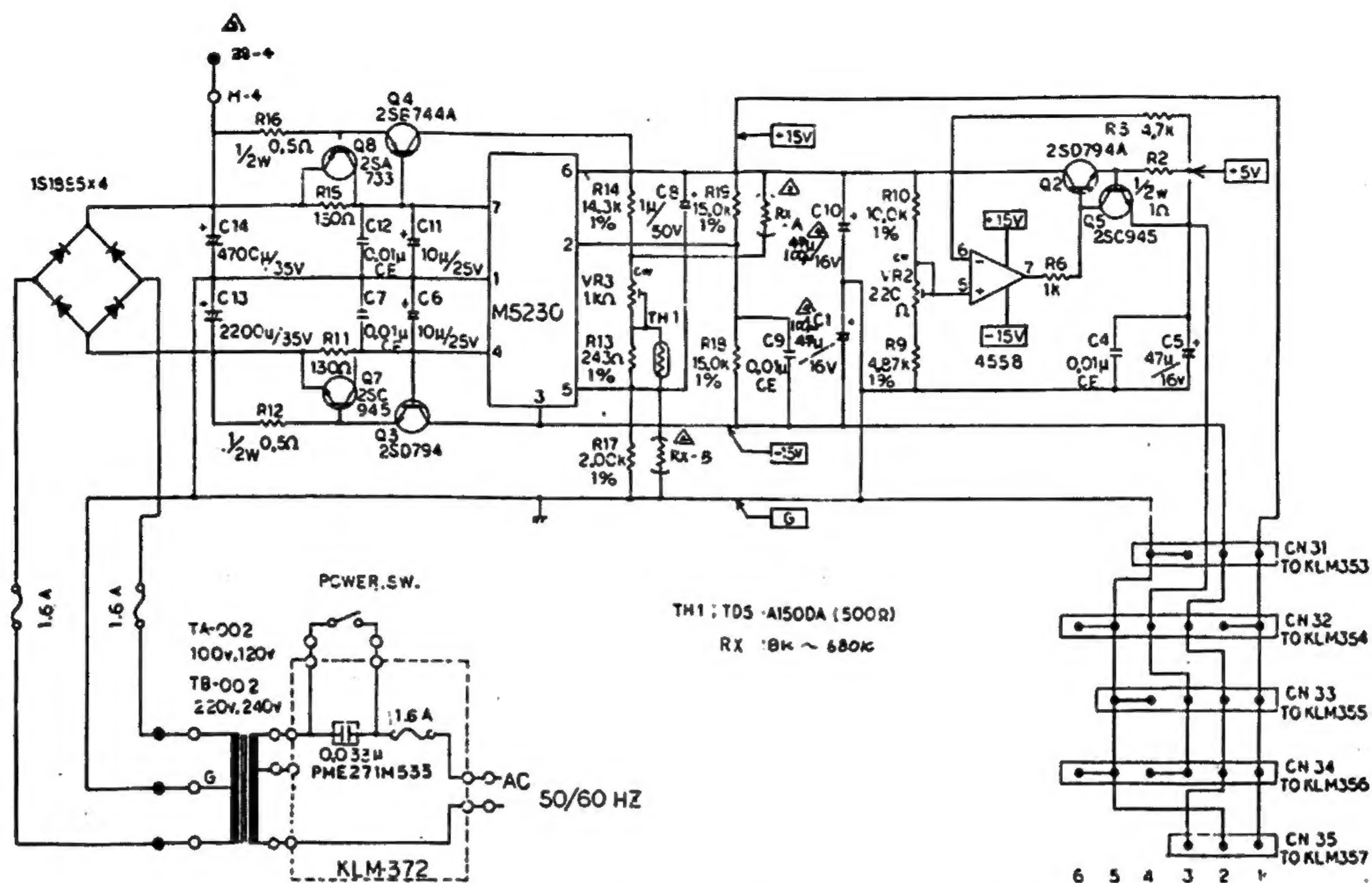


KLM-355 (NEW PRODUCTION)

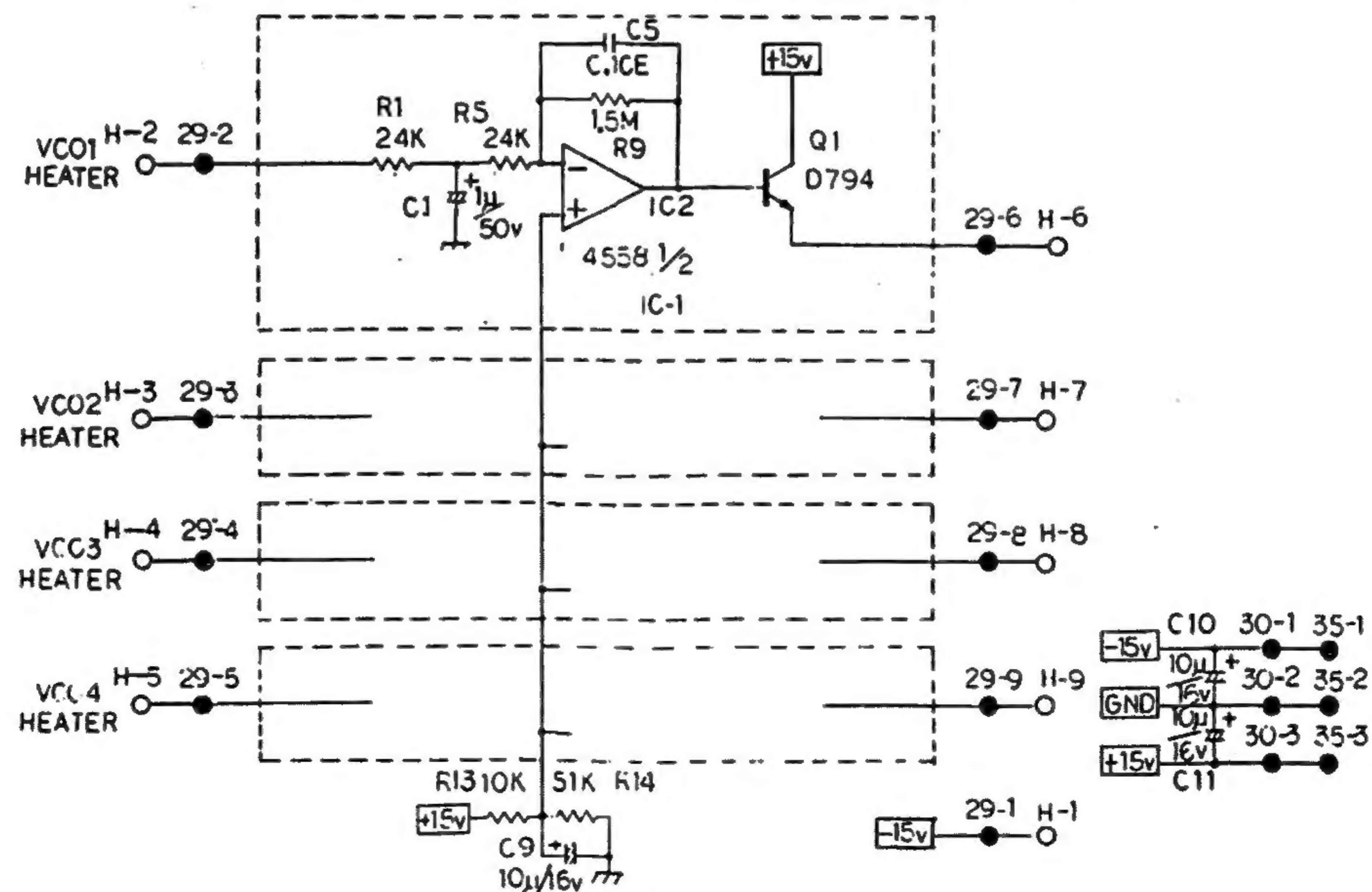




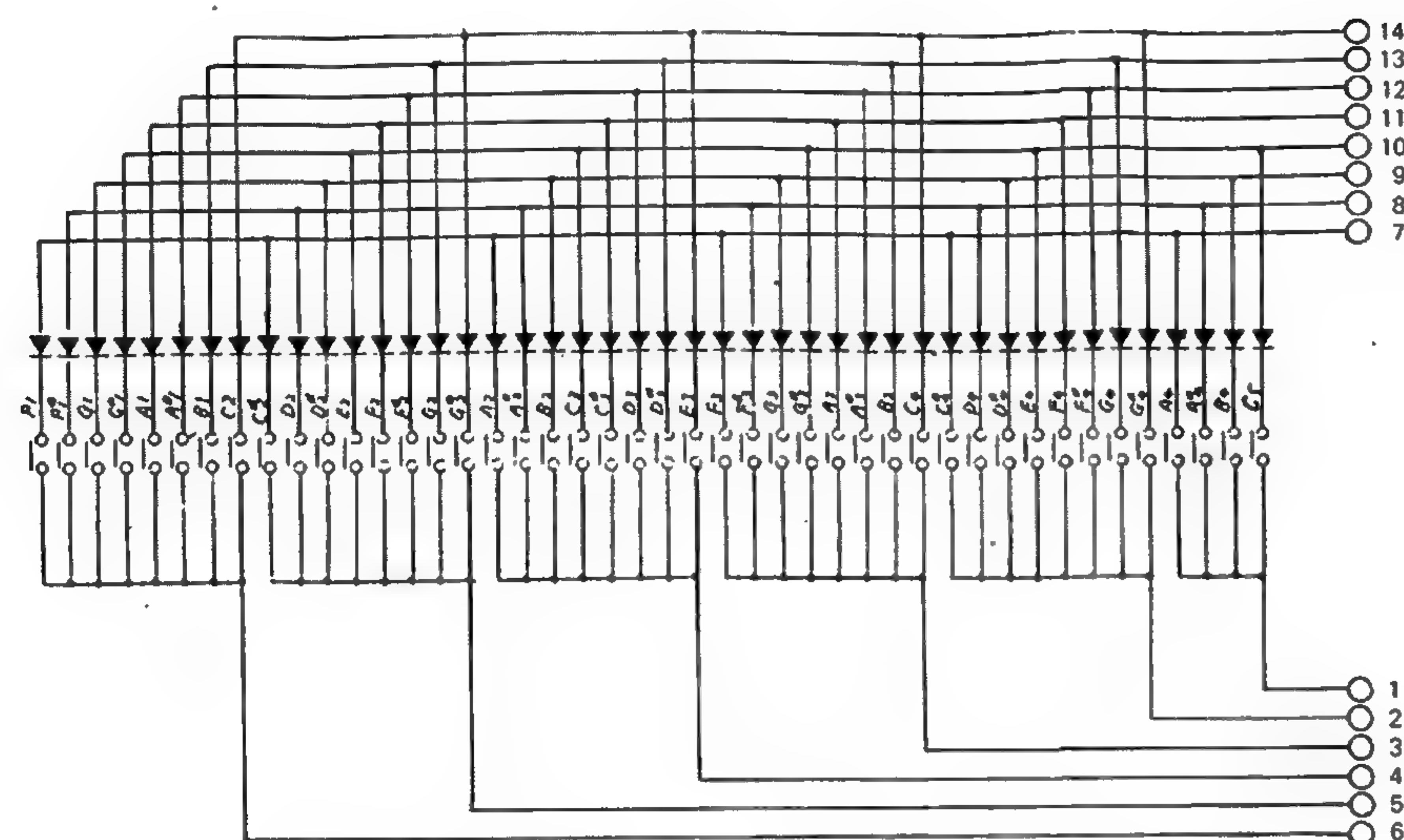
KLM-376-MP



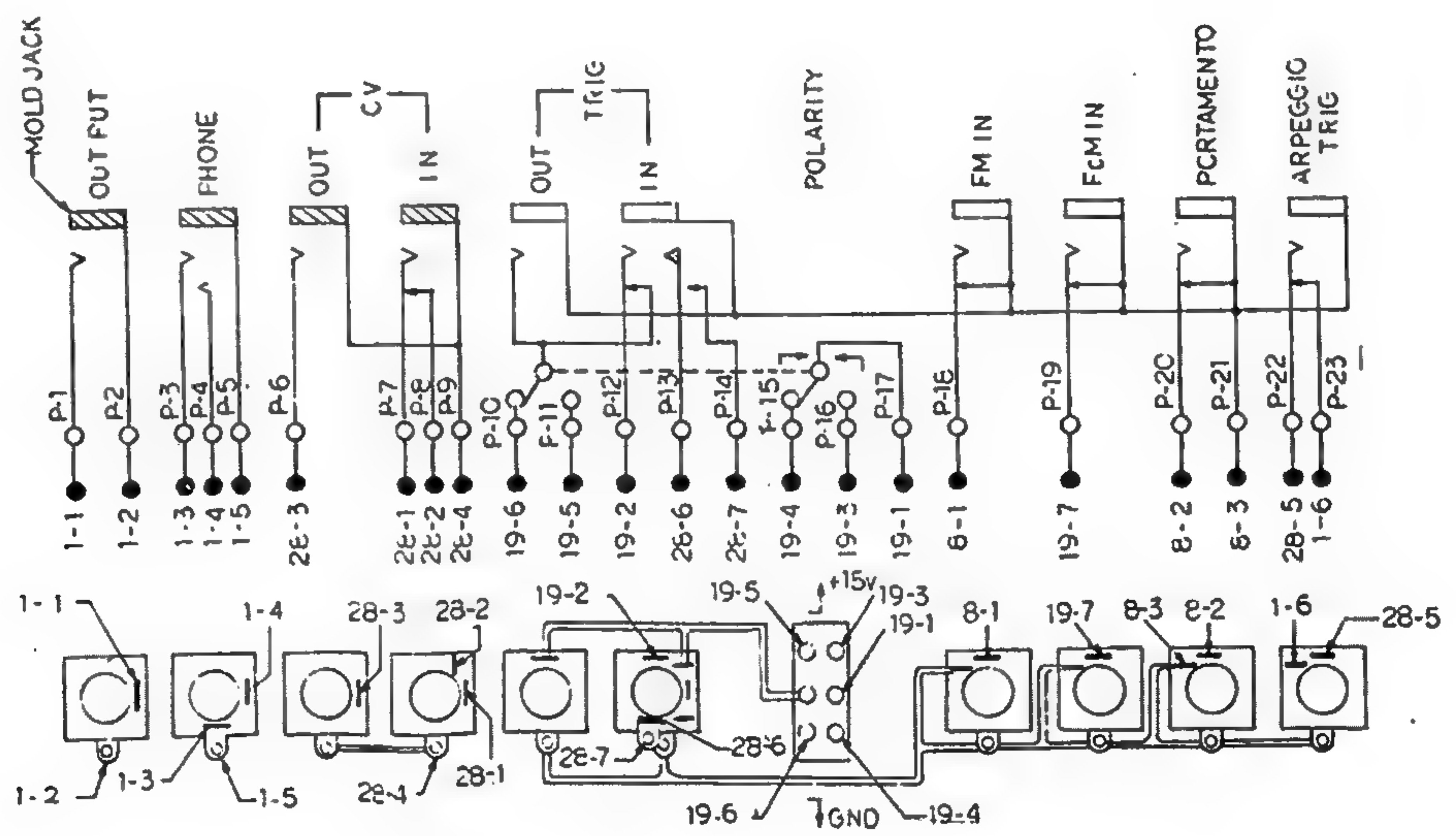
KLM-357



KEYBOARD

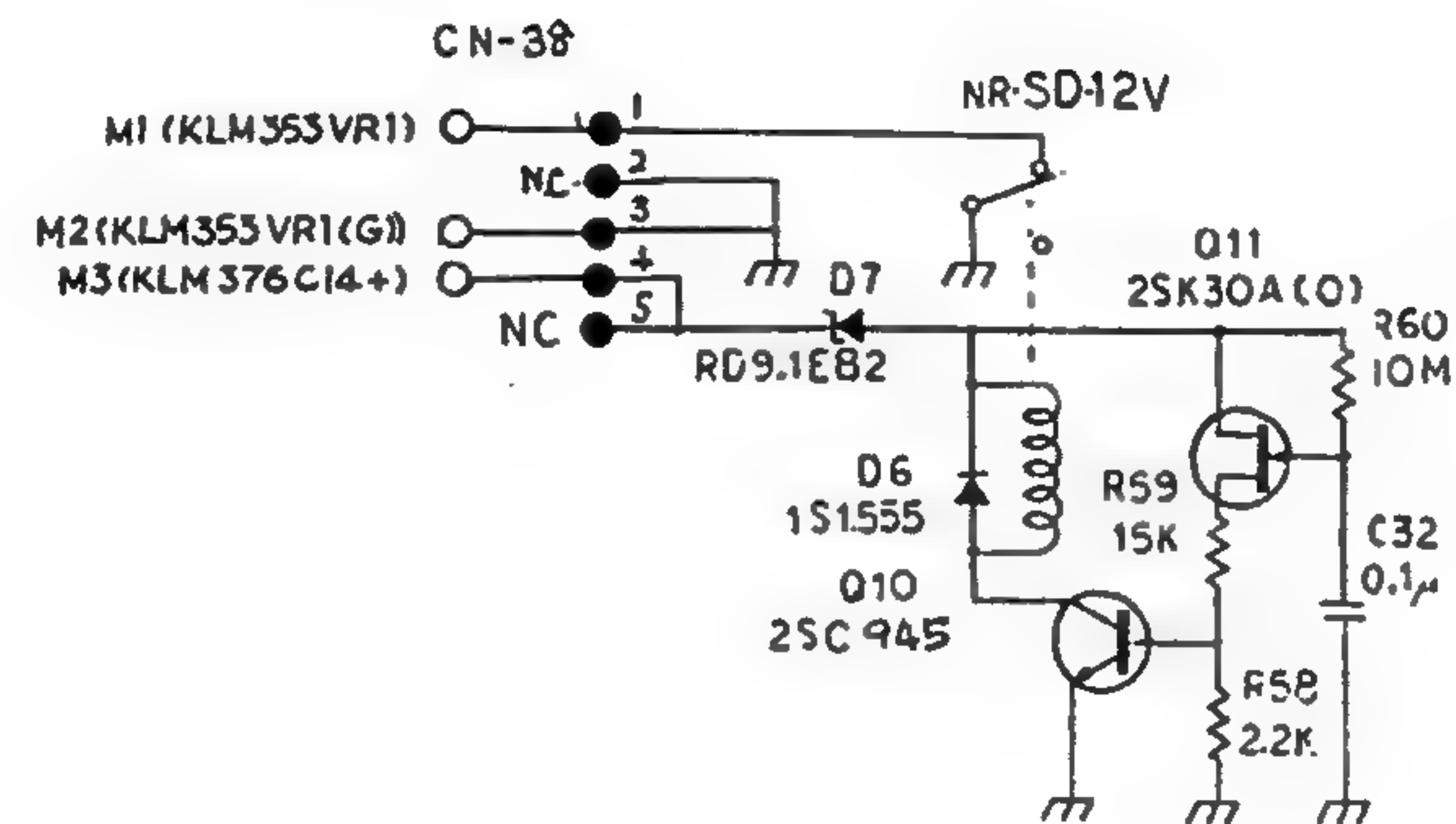


JACK

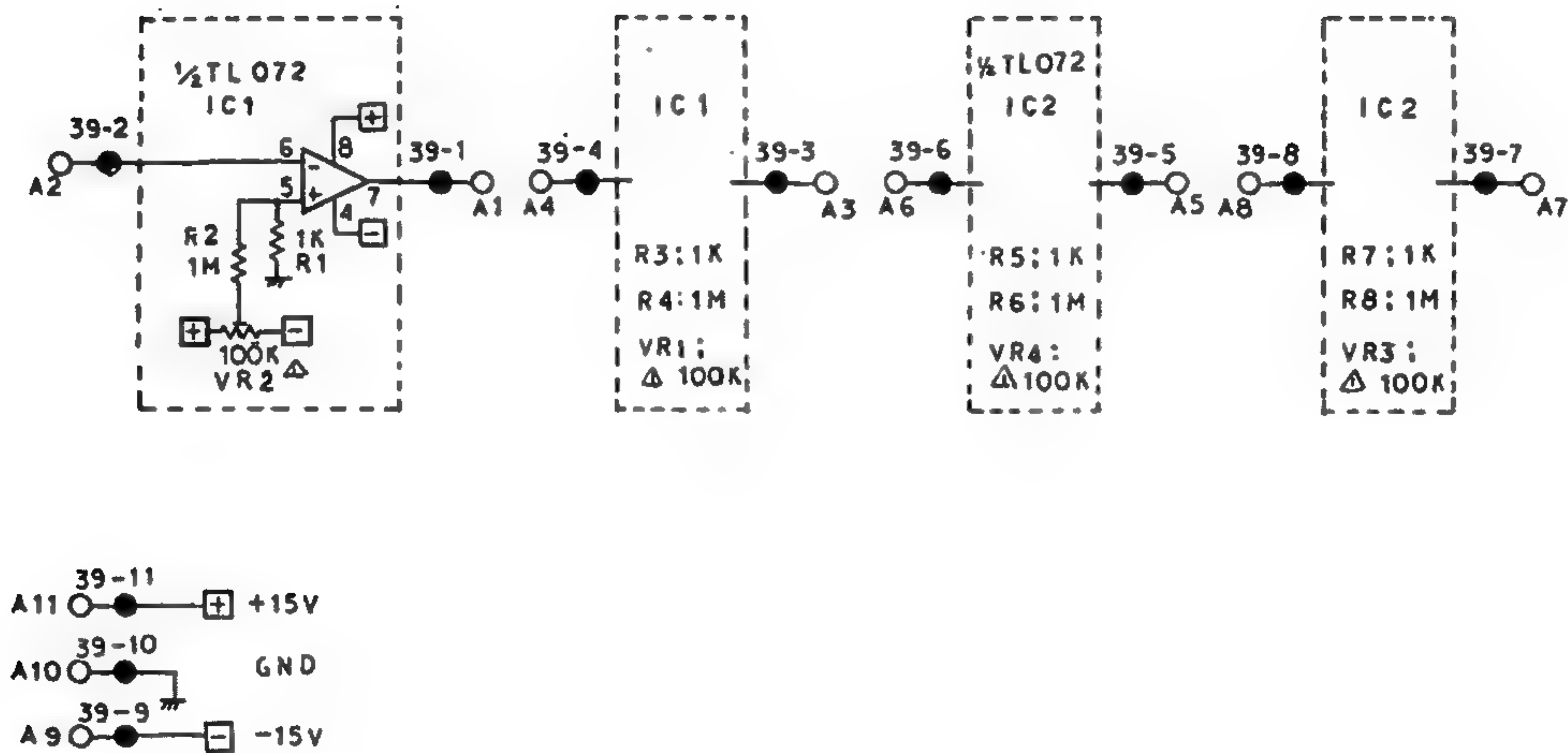


KLM-327 (OLD PRODUCTION)

KLM-327 has been replaced by KLM-355 (New production)

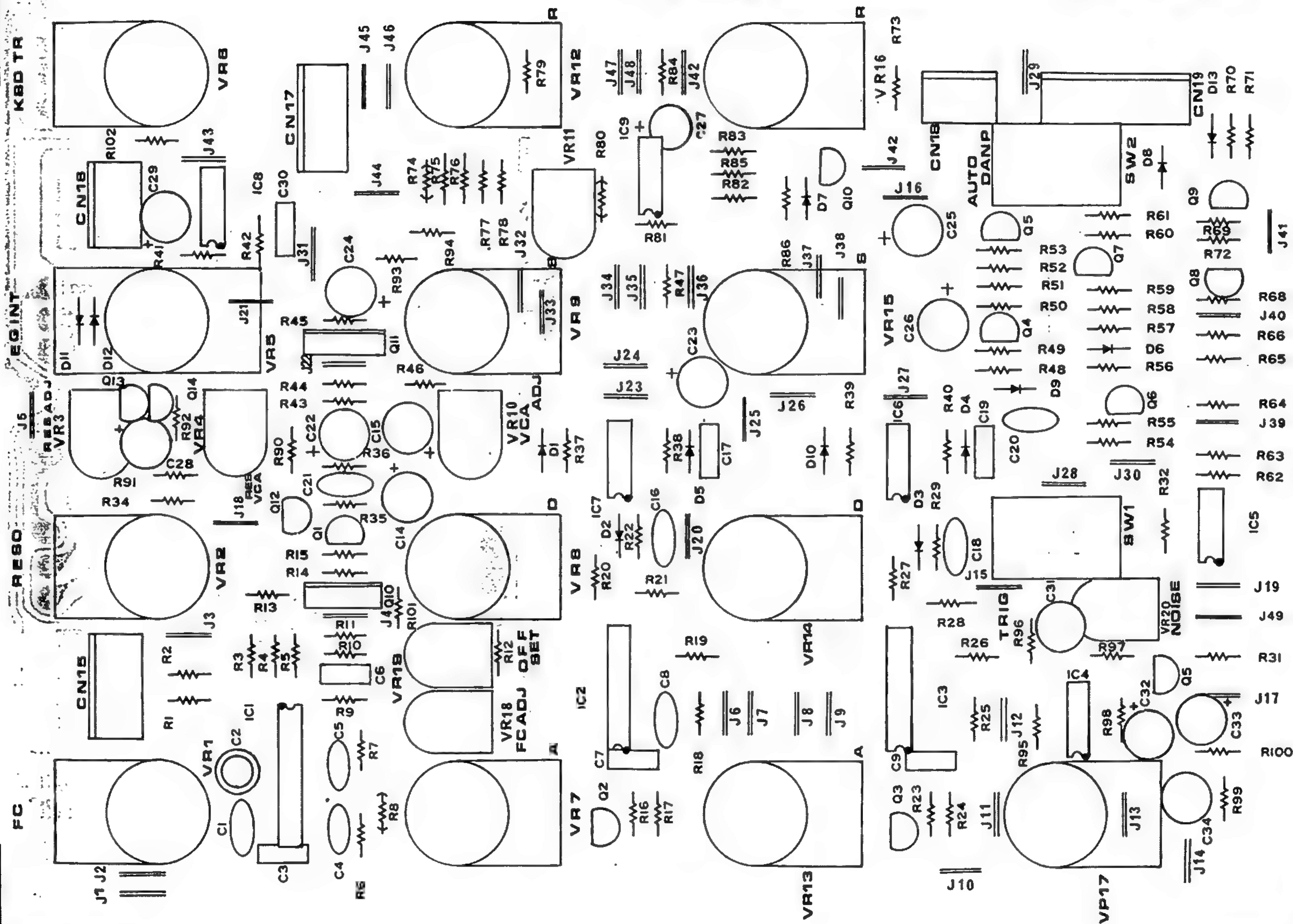


KLM-398

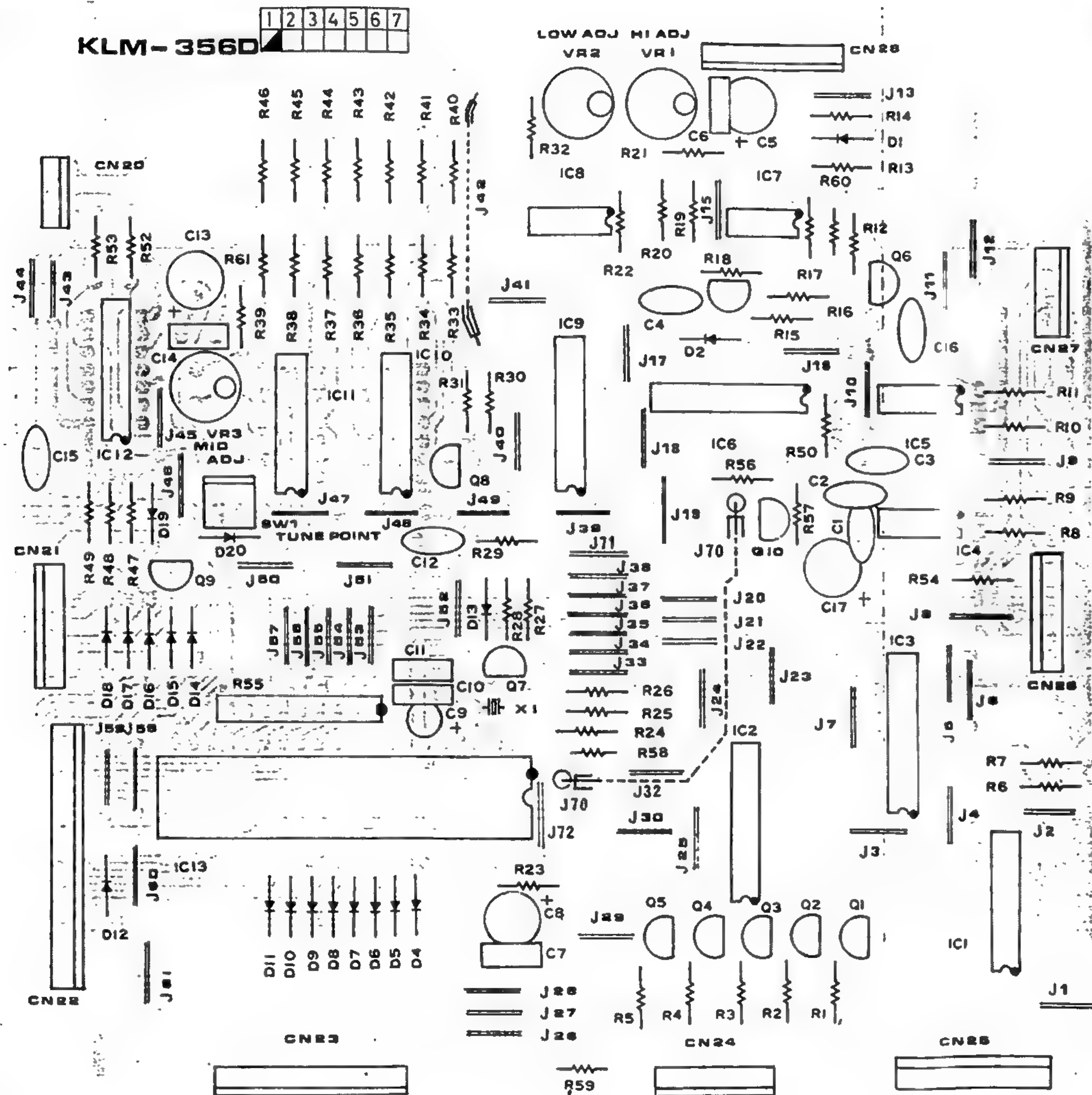


VCF VCA REG NOISE

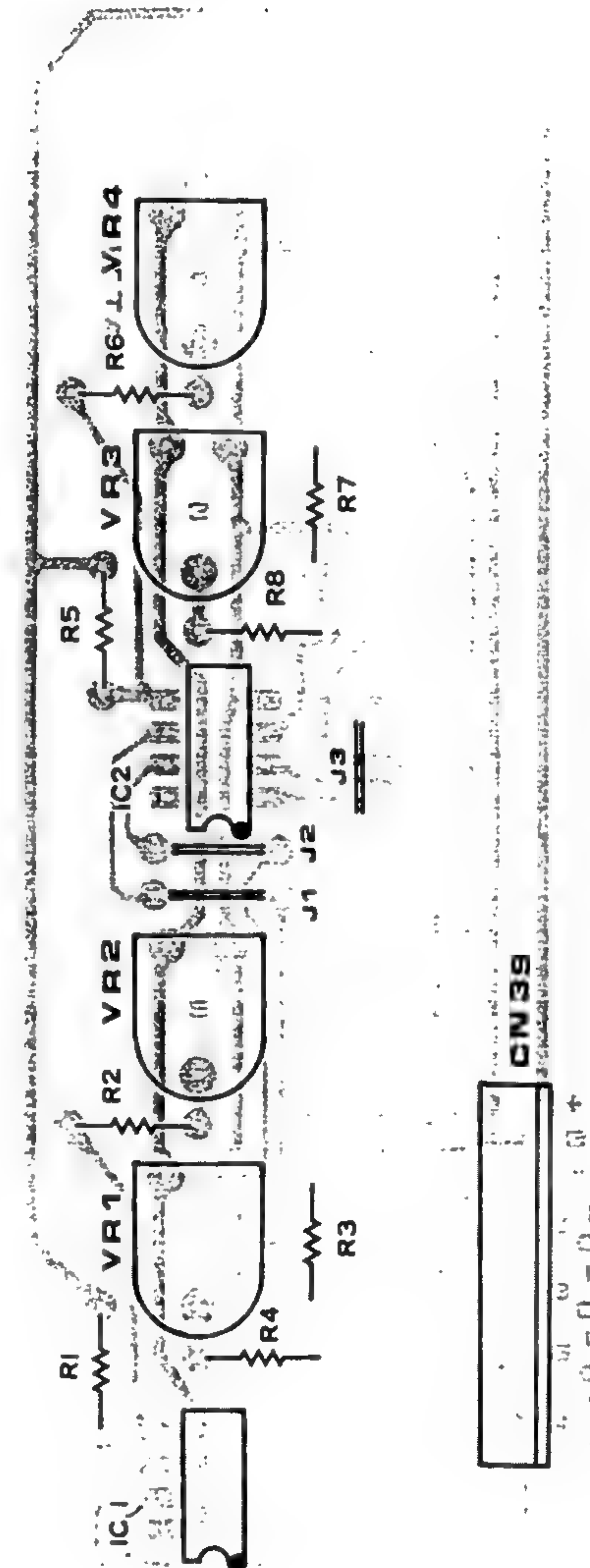
KLM-355C

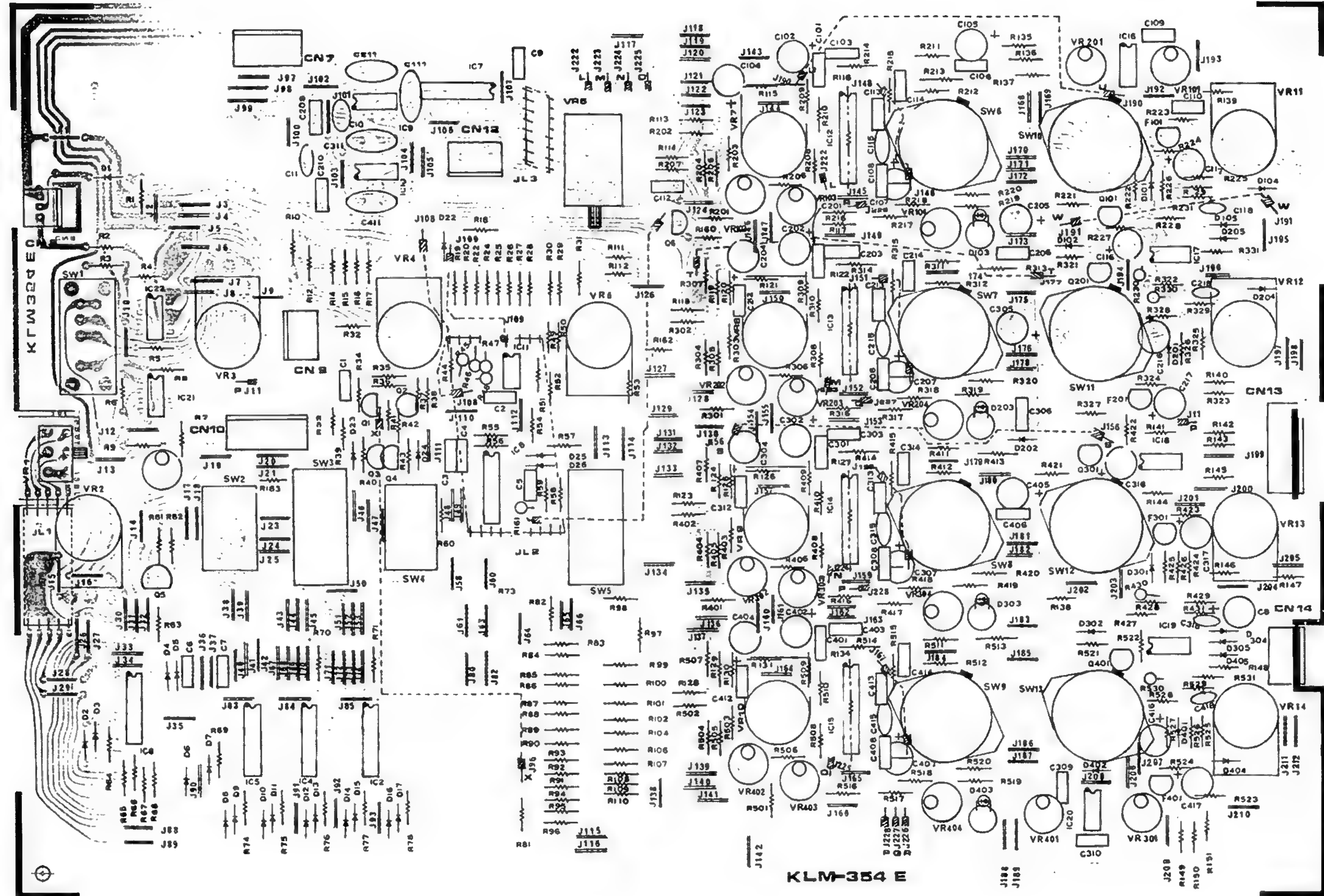


KLM-356

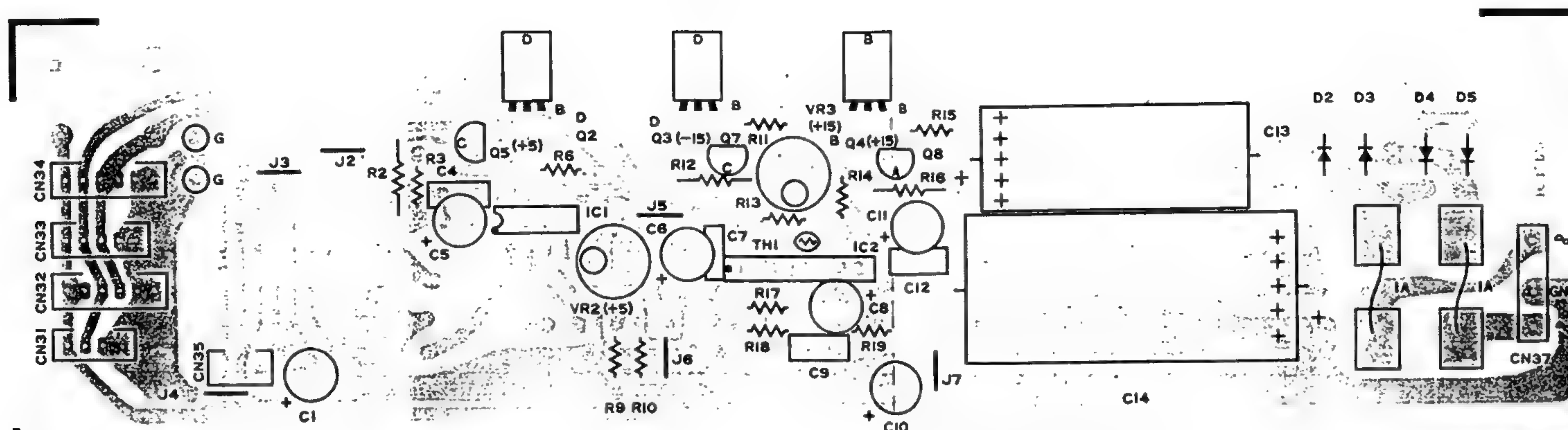


KLM-398



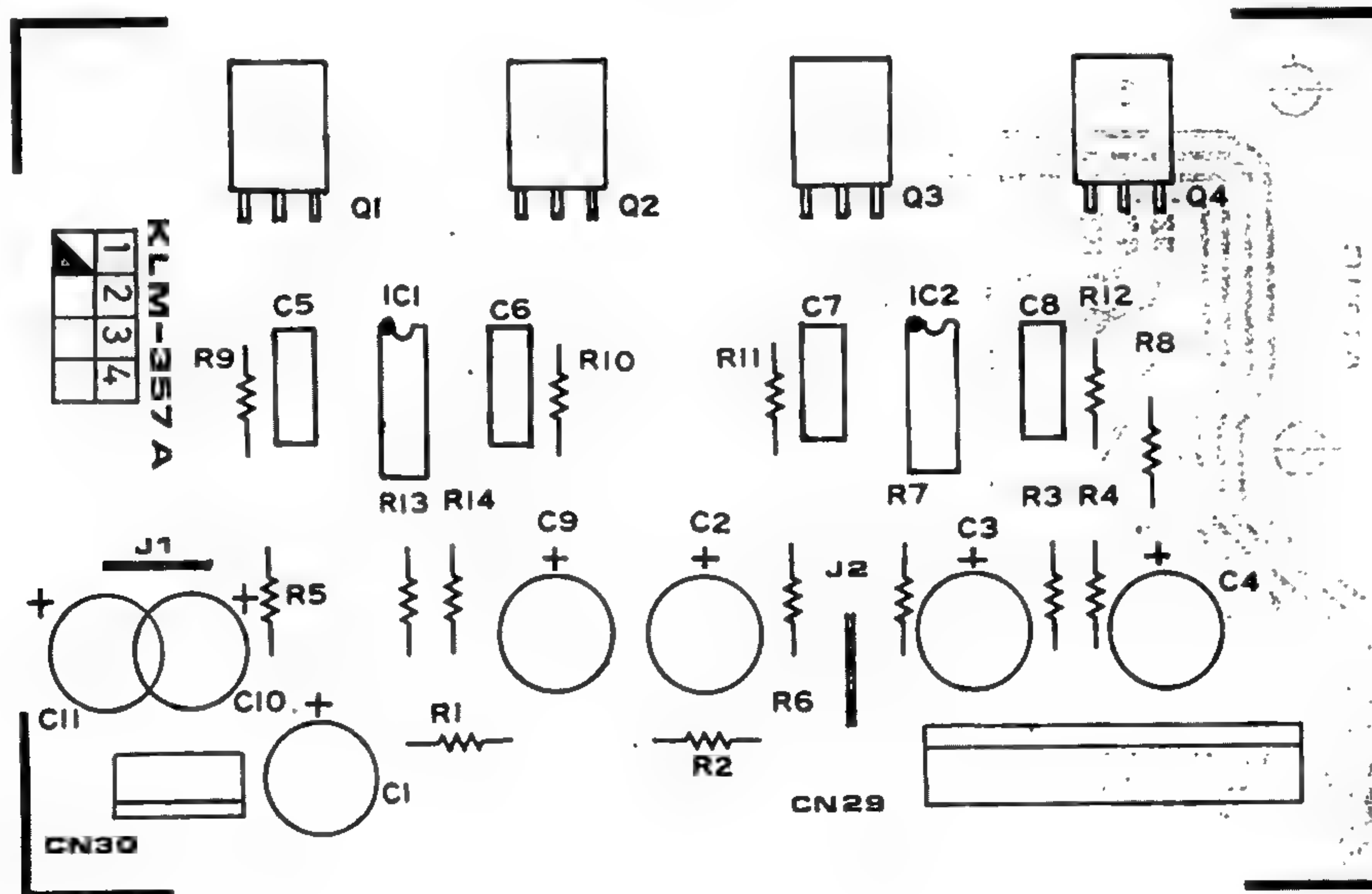


KLM-376-MP



KLM-376A-MP

KLM-357

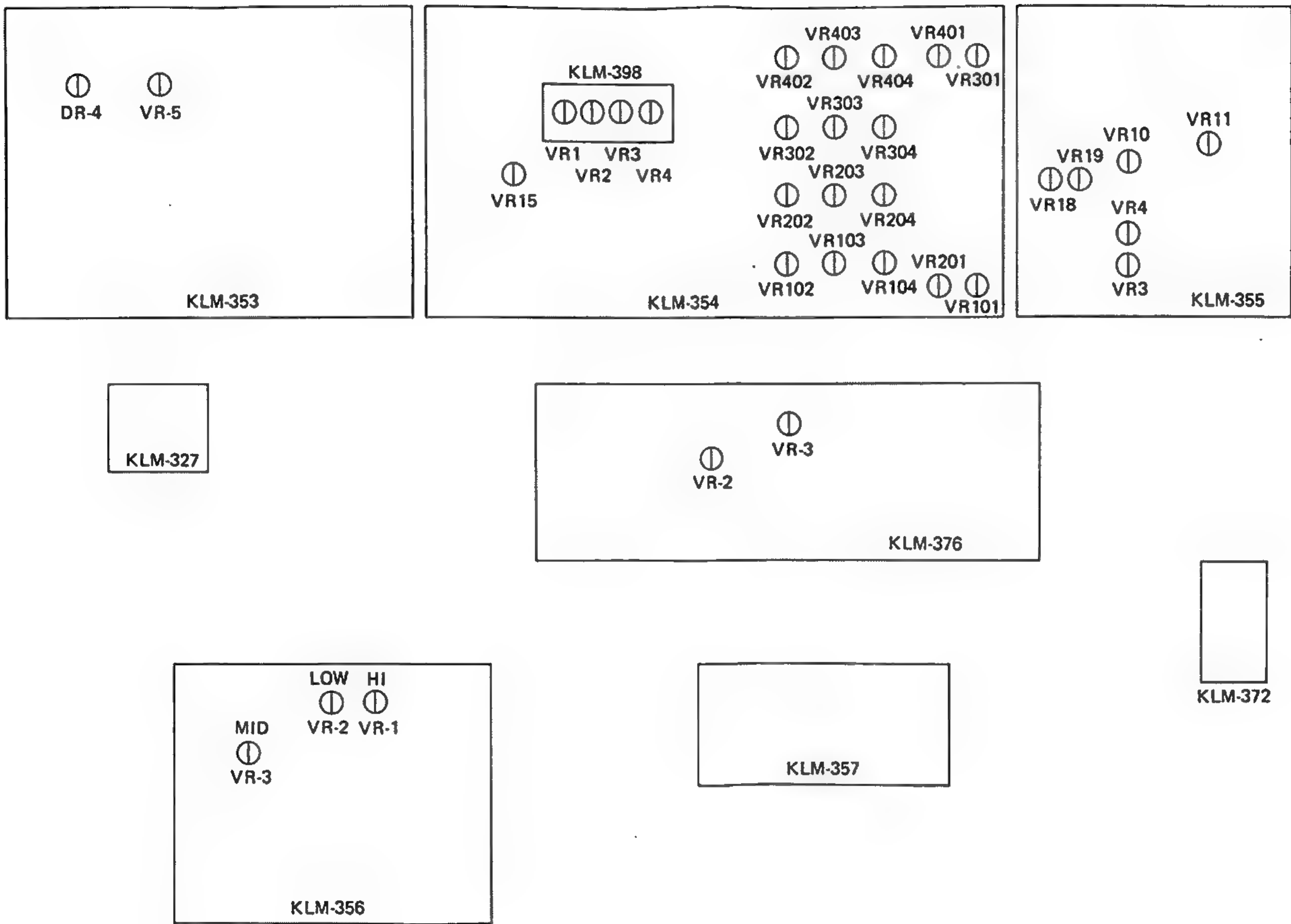


6.INTER CHANGE LIST OF CONNECTOR TERMINAL NUMBER

This list was made with the change of the connector. Please compare new number with old one referring to the list.

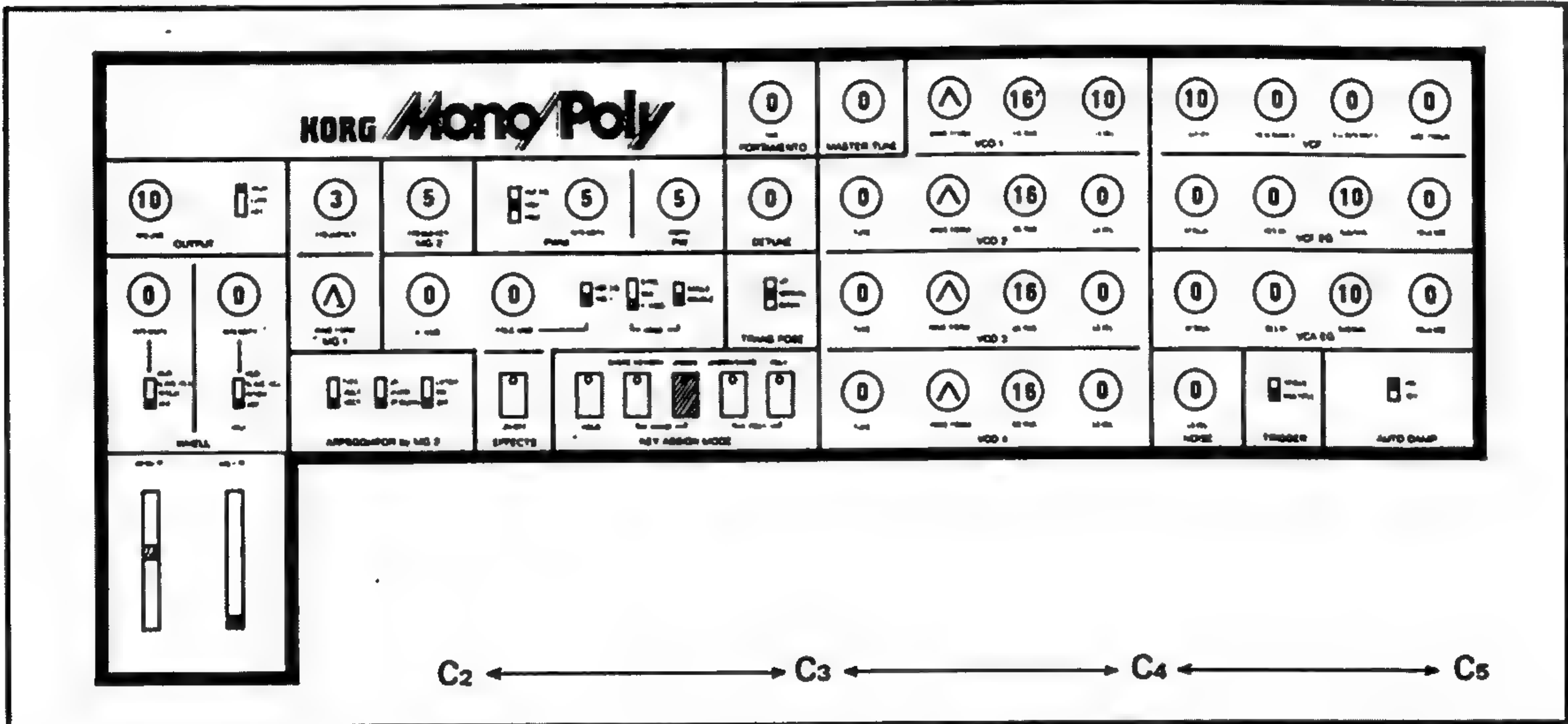
RECEPTACLE OLD	RECEPTACLE NEW	CONNEC- TOR No.	COLOR	P.C.B.	FUNCTION	RECEPTACLE OLD	RECEPTACLE NEW	CONNEC- TOR No.	COLOR	P.C.B.	FUNCTION	RECEPTACLE OLD	RECEPTACLE NEW	CONNEC- TOR No.	COLOR	P.C.B.	FUNCTION	RECEPTACLE OLD	RECEPTACLE NEW	CONNEC- TOR No.	COLOR	P.C.B.	FUNCTION	
1-1	1-6	5	BN	KLM-353	ARPEGGIO TRIG	15-1	15-5	11	GR	KLM-355	AUTO DAMP COM	28-5	26-2	"	BU	"	-15	P1	P1	5	BU	JACK	OUT PUT	
1-2	1-5	"	RD	"	PHONE GND	15-2	15-4	"	"	"	NOISE	28-6	26-1	"	"	"	+15	P2	P2	"	GR	"	" GND	
1-3	1-4	"	OR	"	PHONE OUT-2	15-3	15-3	"	"	"	FM EG	27-1	27-4	16	PU	KLM-356	CV 4	P3	P3	"	YE	"	PHONE 1	
1-4	1-3	"	YE	"	PHONE OUT-1	15-4	15-2	"	"	"	PWM EG	27-2	27-3	"	"	"	CV 3	P4	P4	"	OR	"	" 2	
1-5	1-2	"	GR	"	OUT GND	15-5	15-1	"	"	"	VCO OUT	27-3	27-2	"	"	"	CV 2	P5	P5	"	RD	"	" GND	
1-6	1-1	"	BU	"	SIGNAL OUT							27-4	27-1	"	"	"	CV 1	P6	P6	18	GR	JACK	CV OUT	
2-1	2-4	3	RD	353	VCA OUT GND	16-1	16-4	3	RD	355	VCA OUT GND								P7	P7	"	PU	"	" IN
2-2	2-3	"	"	"	VCA OUT	16-2	16-3	"	"	"	VCA OUT	28-1	28-7	18	BN	356	TRIG IN JACK →P14	P8	P8	"	BU	"	" IN	
2-3	2-2	"	"	"	VCF (MG1)	16-3	16-2	"	"	"	VCF MG1	28-2	28-6	"	RD	"	TRIG IN JACK →P13	P9	P9	"	YE	"	" GND	
2-4	2-1	"	"	"	VCF (BEND)	16-4	16-1	"	"	"	VCF BEND	28-3	28-5	"	OR	"	ARP TRIG IN → P22	P10	P10	12	OR	SW	TRIG OUT	
3-1	3-4	4	BL	353	GND	17-1	17-5	13	BL	355	GND	28-4	28-4	"	YE	"	CV IN GND→P9	P11	P11	"	YE	"	TRIG OUT	
3-2	3-3	"	"	"	GND	17-2	17-4	"	"	"	"	28-5	28-3	"	GR	"	CV OUT→P8	P12	P12	"	PU	JACK	TRIG IN	
3-3	3-2	"	BU	"	-15V	17-3	17-3	"	OR	"	+5	28-6	28-2	"	BU	"	CV IN (SW)→P8	P13	P13	18	RD	"	TRIG IN (SW)	
3-4	3-1	"	RD	"	+15V	17-4	17-2	"	BU	"	-5	28-7	28-1	"	PU	"	CV IN→P7	P14	P14	"	BN	"	" " (")	
4-1	4-6	1	BN	353	MG 1 (WHEEL)	17-5	17-1	"	RD	"	+15							P15	P15	12	GR	SW	POR SW	
4-2	4-5	"	RD	"	MG 1	18-1	18-3	10	YE	355	S. TRIG	29-1	29-10	21	"	357	NC	P16	P16	"	BU	"	" " COM	
4-3	4-4	"	OR	"	GND	18-2	18-2	"	"	"	M. TRIG	29-2	29-9	"	RD	"	VCO 4	P17	P17	"	GY	"	" " " "	
4-4	4-3	"	YE	"	-15V	18-3	18-1	"	"	"	KBD TRACK	29-3	29-8	"	OR	"	" 3 HEATER	P18	P18	14	OR	JACK	FM IN	
4-5	4-2	"	GR	"	BEND							29-4	29-7	"	YE	"	" 2 CONTROL	P19	P19	12	RD	"	FcM IN	
4-6	4-1	"	BU	"	+15V							29-5	29-6	"	GR	"	" 1	P20	P20	14	RD	"	PORTA	
5-1	5-8	2	BN	353	ARP SW	19-1	19-8	12	"	355	NC	29-6	29-5	"	BU	"	VCO 4	P21	P21	"	BN	"	" GND	
5-2	5-7	"	"	"	VCO1/SLAVE OSC (BEND)	19-2	19-7	"	RD	"	FCM IN	29-7	29-4	"	PU	"	" 3 TEMP	P22	P22	18	OR	"	ARP TRIG IN	
5-3	5-6	"	"	"	PITCH (BEND)	19-3	19-6	"	OR	"	TRIG OUT	29-8	29-3	"	GY	"	" 2 CHECK	P23	P23	5	BN	"	" TRIG (J)	
5-4	5-5	"	"	"	VCO1/SLAVE OSC (MG 1)	19-4	19-5	"	YE	"	TRIG OUT	29-9	29-2	"	WT	"	" 1							
5-5	5-4	"	"	"	PITCH (MG1)	19-5	19-4	"	GR	"	TRIG IN	29-10	29-1	"	BL	"	HEATER-COM	H1	H1	21		KLM-354	HEATER-COM	
5-6	5-3	"	"	"	MG1 OUT	19-6	19-3	"	BU	"	TRIG IN	30-1	30-3	22	BU	357	-15V	H2	H2	"	"	"	VCO1	
5-7	5-2	"	"	"	PWM (MG 2)	19-7	19-2	"	PU	"	TRIG IN (From JACK)	30-2	30-2	"	BL	"	GND	H3	H3	"	"	"	VCO2 TEP	
5-8	5-1	"	"	"	PWM (MG 1)	19-8	19-1	"	GY	"	TRIG IN (to JACK)	30-3	30-1	"	RD	"	+15V	H4	H4	"	"	"	VCO3 CHECK	
6-1	6-10	6	OR	353	ARP RESET	20-1	20-3	10	YE	356	ST	31-1	31-4	4	BL	376	GND	H5	H5	"	"	"	VCO4	
6-2	6-9	"	"	"	COM	20-2	20-2	"	"	"	MT	31-2	31-3	"	"	"	"	H6	H6	"	"	"	VCO1	
6-3	6-8	"	"	"	ARP ON	20-3	20-1	"	"	"	KBD TRACK	31-3	31-2	"	BU	"	-15V	H7	H7	"	"	"	VCO2 HEATER	
6-4	6-7	"	"	"	LATCH							31-4	31-1	"	RD	"	+15V	H8	H8	"	"	"	VCO3 CONTROL	
6-5	6-6	"	"	"	DOWN	21-1	21-6	7	BN	356	SW COM	32-1	33-5	13	BL	376	GND	H9	H9	"	"	"	VCO4	
6-6	6-5	"	"	"	UP/DOWN	21-2	21-5	"	RD	"	SW POLY	32-2	33-4	"	"	"	"	S1	S1	9		TACT SW	EFFECT LED +	
6-7	6-4	"	"	"	UP	21-3	21-4	"	OR	"	SW U/S	32-3	33-3	"	"	"	"	S2	S2	"	"	"	" LED -	
6-8	6-3	"	"	"	1 OCT	21-4	21-3	"	YE	"	SW UNISON	32-4	33-2	"	OR	"	+5V	S3	S3	8	"	"	LED HOLD	
6-9	6-2	"	"	"	2 OCT	21-5	21-2	"	GR	"	SW CHORD	32-5	33-1	"	BU	"	-15V	S4	S4	"	"	"	" CHORD	
6-10	6-1	"	"	"	FULL	21-6	21-1	"	BU	"	SW HOLD	32-6	33-1	"	RD	"	+15V	S5	S5	"	"	"	" UNISON	
7-1	7-6	17	BL	354	GND	22-1	22-14	20	"	356	K14	32-7	32-6	17	BL	376	GND	S6	S6	"	"	"	" POLY	
7-2	7-5	"	"	"	"	22-2	22-13	"	"	"	"13	32-8	32-5	"	"	"	"	S7	S7	"	"	"	" COM	
7-3	7-4	"	OR	"	+5V	22-3	22-12	"	"	"	"12	32-9	32-4	"	OR	"	+5V	S8	S8	"	"	"	EFFECT SW	
7-4	7-3	"	BU	"	-15V	22-4	22-11	"	"	"	"11	32-10	32-3	"	BU	"	BU	S9	S9	9	"	"	" " "	
7-5	7-2	"	RD	"	+15V	22-5	22-10	"	"	"	"10	32-11	32-2	"	RD	"	RD	S10	S10	"	"	"	" SW HOLD	
7-6	7-1	"	RD	"	"	22-6	22-9	"	"	"	"9	32-12	32-1	"	"	"	RD	S11	S11	7	"	"	" CHORD	
8-1	8-3	14	BN	354	PORTAGNO→P21	22-7	22-8	"	"	"	"8	34-1	34-6	19	BL	376	GND	S12	S12	"	"	"	" UNISON	
8-2	8-2	"	RD	"	PORTA→P20	22-8	22-7	"	"	"	"7	34-2	34-5	"	"	"	+5V	S13	S13	"	"	"	" UNISON/SHARE	
8-3	8-1	"	OR	"	FMIN→P18	22-9	22-6	"	"	"	"6	34-3	34-4	"	OR	"	"	S14	S14	"	"	"	" POLY	
9-1	9-4	9	BN	354	EFFECT SW	22-10	22-5	"	"	"	"5	34-4	34-3	"	"	"	"	S15	S15	"	"	"	" COM	
9-2	9-3	"	RD	"	"	22-11	22-4	"	"	"	"4	34-5	34-2	"	BU	"	-15V	S16	S16	"	"	"	" " "	
9-3	9-2	"	OR	"	EFFECT LED -	22-12	22-3	"	"	"	"5	34-6	34-1	"	RD	"	+15V	A1	A1	23		354	VCO1 AMP OUT	
9-4	9-1	"	YE	"	" +	22-13	22-2	"	"	"	"6				"	"	"	A2	A2	"	"	"	" " IN	
10-1	10-8	2	BN	354	ARP SW	22-14	22-1	"	"	"	"6	35-1	35-3	22	BU	376	-15V	A3	A3	"	"	"	VCO2 " OUT	
10-2	10-7	"	"	"	VCO1/SLAVE OSC (BEND)	23-1	23-10	8	OR	356	ARP RESET	35-2	35-2	"	BL	"	GND	A4	A4	"	"	"	" " IN	
10-3	10-6	"	"	"	PITCH (BEND)	23-2	23-9	"	"	"	COM	35-3	35-1	"	RD	"	+15V	A5	A5	"	"	"	VCO3 " OUT	
10-4	10-5	"	"	"	VCO1/SLAVE OSC (MG 1)	23-3	23-8	"	"	"	ARP ON	39-1	39-11	23	RD	398	+15V	A6	A6	"	"	"	" " IN	
10-5	10-4	"	"	"	PITCH (MG1)	23-4	23-7	"	"	"	LATCH	39-2	39-10	"	BL	"	GND	A7	A7	"	"	"	VCO4 " OUT	
10-6	10-3	"	"	"	PWM MG1	23-5	23-6	"	"	"	DOWN	39-3	39-9	"	BU	"	-15V	A8	A8	"	"	"	" " IN	
10-7	10-2	"	"	"	PWM MG2	23-6	23-5	"	"	"	UP/DOWN	39-4	39-8	"	YE	"	"	A9	A9	"	"	"	-15V	
10-8	10-1	"	"	"	PWM MG1	23-7	23-4	"	"	"	UP	39-5	39-7	"	GR	"	VCO4 AMP IN	A10	A10	"	"	"	GND	
12-1	12-4	16	PU	354	CV4	23-8	23-3	"	"	"	1 OCT	39-6	39-6	"	BU	"	VCO3 " OUT	A11	A11	"	"	"	+15V	
12-2	12-3	"	"	"	CV3	23-9	23-2	"	"	"	2 OCT	39-7	39-5	"	PU	"	VCO2 " IN							
12-3	12-2	"	"	"	CV2	23-10	23-1	"	"	"	FULL	39-8	39-4	"	GY	"	VCO1 " IN							
12-4	12-1	"	"	"	CV1	24-1	24-6	8	PU	356	GND	39-9	39-3	"	WT	"	" " OUT							
13-1	13-8	15	"	354	NC	24-2	24-5	"	GY	"	LED HOLD	39-10	39-2	"	BL	"	" " IN							
13-2	13-7	"	BU	"	GATE 4	24-3	24-4	"	WY	"	LED CHORD	39-11	39-1	"	PK	"	" " OUT							
13-3	13-6	"	"	"	GATE 3	24-4	24-3	"	BL	"	LED UNISON						"							
13-4	13-5	"	"	"	GATE 2	24-5	24-2	"	PK	"	LED U/S						"							
13-5	13-4	"	"	"	GATE 1	24-6	24-1	"	LB	"	LED POLY						"							
13-6	13-3	"	"	"	EFFECT ON	25-1	25-8	15	"	356	NC	1	1	20	"	KBD	K6							
13-7	13-2	"	"	"	NORMAL	25-2	25-7	"	BU	"	GATE 4	2	2	"	"	"	K5							
13-8	13-1	"	"	"	OCT UP	25-3	25-6	"	"	"	GATE 3	3	3	"	"	"	K4							
14-1	14-5	11	GR	354	VCO TRIG IN	25-4	25-5	"	"	"	GATE 2	4	4	"	"	"	K3							
14-2	14-4	"	"	"	NOISE	25-5	25-4	"	"	"	GATE 1	5	5	"	"	"	K2							
14-3	14-3	"	"	"	FM EG	25-6	25-3	"	"	"	EFFECT ON RES T	6	6	"	"	"	K1							
14-4	14-2	"	"	"	PWM EG	25-7	25-2																	

7.SEMI-FIXED RESISTORS DIAGRAM



8.ADJUSTMENT PROCEDURE

Caution: This unit has been precisely adjusted at the factory before shipment. Therefore, absolutely do not turn any variable resistors other than those required for servicing. Furthermore, please allow thirty minutes of warm-up time after turning on the power before beginning check or adjustment. Please refer to the separate VR location chart.



Normal setting

1. POWER SUPPLY adjustment (KLM-376).

- Connect DVM to KLM-356; GND is J12.
- 1) -15V: Check J11 with DVM and confirm -15V (±0.01V). Adjust KLM-376 VR-3 if necessary.
 - 2) +15V: Check J40 with DVM and confirm +15V (±0.5V).
 - 3) +5V: Check left side of R54 (J39) with DVM and confirm +5V (±0.02V). Adjust KLM-376 VR-2 if necessary.

2. KEY ASSIGNER adjustment (KLM-356).

- 1) Assigner slope.
CV1 output: Short the TUNE POINT; connect DVM to right side of KLM-356 R8 (GND is J12); change TRANSPOSE SW position in the order UP → DOWN → NORMAL and adjust to obtain the values shown in the chart.

TRANSPOSE	VR	CV1
UP	HI ADJ VR-1	+10.583 ±1mV
DOWN	LOW ADJ VR-2	+0.000 ±1mV
NORMAL	MID ADJ VR-3	+5.250 ±1mV

- 2) Open the TUNE POINT and confirm keyboard CV as shown.

KEY	TRANSPOSE	CV	Absolute value ±10mV Slope ±2mV/Oct.
C2	DOWN	1.000V	
C2	NORMAL	2.000V	
C3	NORMAL	3.000V	
C4	NORMAL	4.000V	
C5	NORMAL	5.000V	
C5	UP	6.000V	

3. PITCH adjustment (stretch tuning) (KLM-354).

- 1) OFFSET adjustment.
Check KLM-398 lead wire connection points with DVM and confirm that each VCO offset voltage is ±0.1mV. Adjust the KLM-398 VR if necessary..
Color code:
VCO 1 → Red
VCO 2 → Yellow
VCO 3 → Blue
VCO 4 → Gray

- 2) VCO-1 adjustment.
Settings: VCO1 LEVEL 10
VCO2~4 LEVEL 0
MASTER TUNE center
TRANSPOSE NORMAL
DETUNE 0
WHEEL BEND, MG VCF

Connect properly calibrated WT-12 to SIG OUT or PHONE OUT and adjust as follows. Set WT-12 to METER function and set chromatic dial to A#.

WT-12 OCTAVE	VCO-1 OCTAVE	KEY	Meter Indication (cents)	VR
M(L)	16'	A# ₄	0	VR102
LL	16'	A# ₁	-7 (-5~-10)	VR103
M(L)	2'	A# ₁	0	VR101
HH	2'	A# ₄	+7 (+5~+10)	VR104

The 2' A#₃ and A#₄ pitch indications should ideally be +4 cent and +7 cent, respectively.

3) VCO-2, 3, 4 adjustment.

Perform adjustment in the same way as for VCO-1.
VR positions are as listed below.

VCO1	VCO2	VCO3	VCO4
VR102	VR202	VR302	VR402
VR103	VR203	VR303	VR403
VR104	VR204	VR304	VR404
VR101	VR201	VR301	VR401

4. VCA LEVEL adjustment (KLM-355).

Connect oscilloscope (DC 0.5V, 1msec.) to SIG OUT or PHONE OUT. Use settings listed below.

Settings: VCO-4 LEVEL . . . 10 (VCO1, 2, 3 are at 0.)

WAVEFORM . . . Δ

OCTAVE 16'

Play C3 and confirm 1.5Vp-p. Adjust VCA GAIN VR10 if necessary.

5. NOISE check.

Set CUTOFF to 10, RESONANCE to 0, and VCO1, 2, 3, 4 to 0.

Set NOISE LEVEL at 10 and confirm 3.0~5.0Vp-p. After check, turn NOISE LEVEL back to 0.

6. VCF check and adjustment.

1) OFFSET adjustment.

Set RESONANCE to 0, CUTOFF to 5.

Use DVM to check both sides of R10. Adjust VR-19 to obtain $0.000V \pm 10mV$.

2) VCF LEVEL, Fc adjustment

Set VCO4 to 0, RESONANCE to 10, EG INT to 0, CUTOFF to 10.

Use oscilloscope at DC2V, 0.1msec.

Put any single key into HOLD. Confirm cycle $T = 140\mu sec$. and oscillation level is within 7Vp-p - 11Vp-p (figure 1).

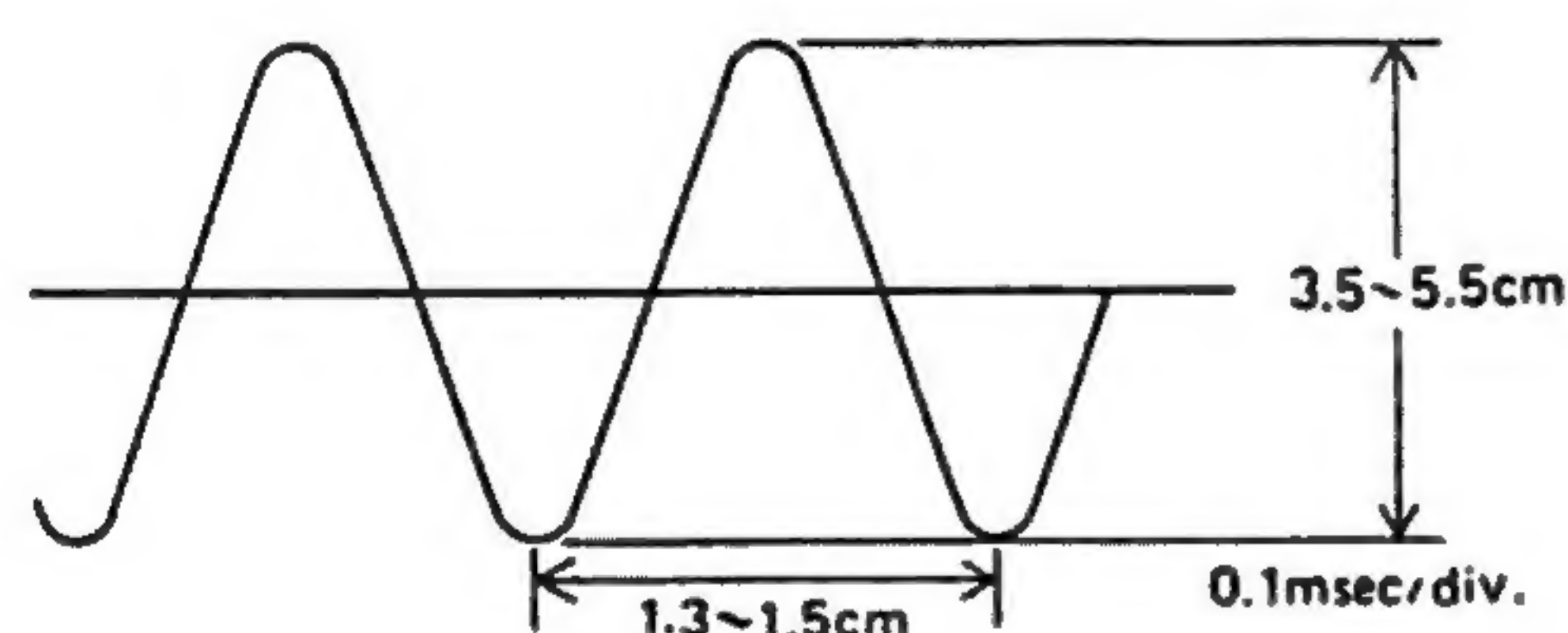


Fig. 1.

If necessary, adjust VR18 for Fc. If oscillation level is off, adjust VR3 to obtain 20Vp-p at both sides of KLM-355 R10 (with CUTOFF at 10 and RESO at 10).

Confirm that oscillation begins when RESONANCE is turned up to 7 or above.

7. RESONANCE VCA check and adjustment.

Settings: Oscilloscope DC 0.5V, 1msec.

VCO1 LEVEL 10

HOLD ON

CUTOFF 10

Leave others at normal setting.

Play C3 vary the RESONANCE setting and confirm oscilloscope traces as shown in figure 2.

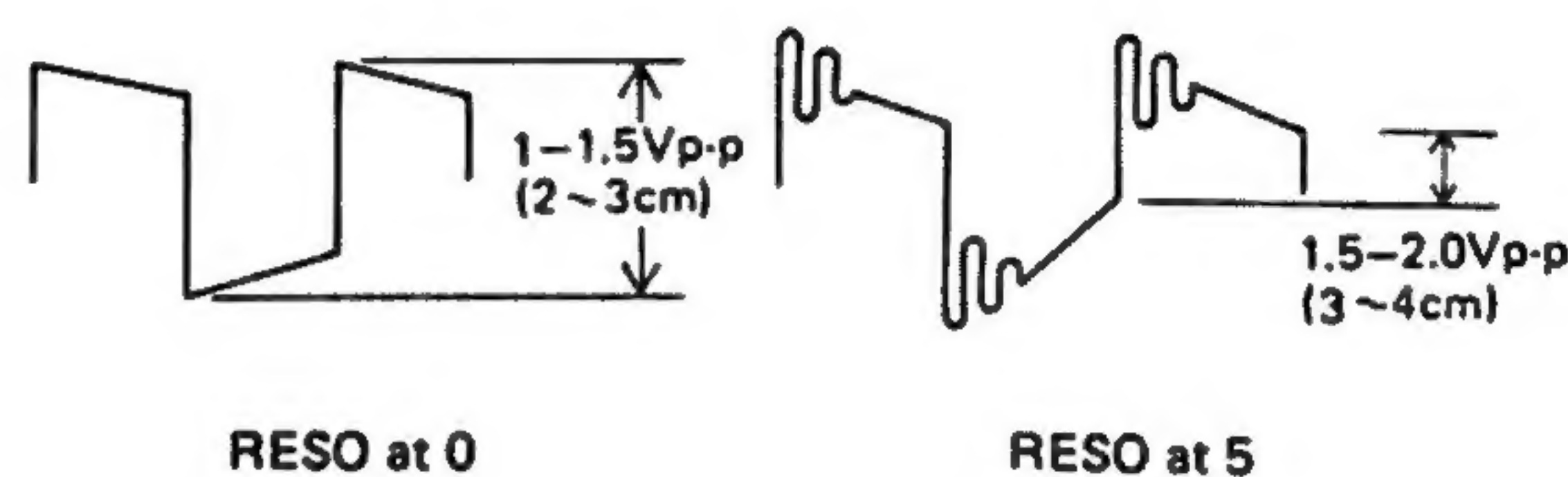


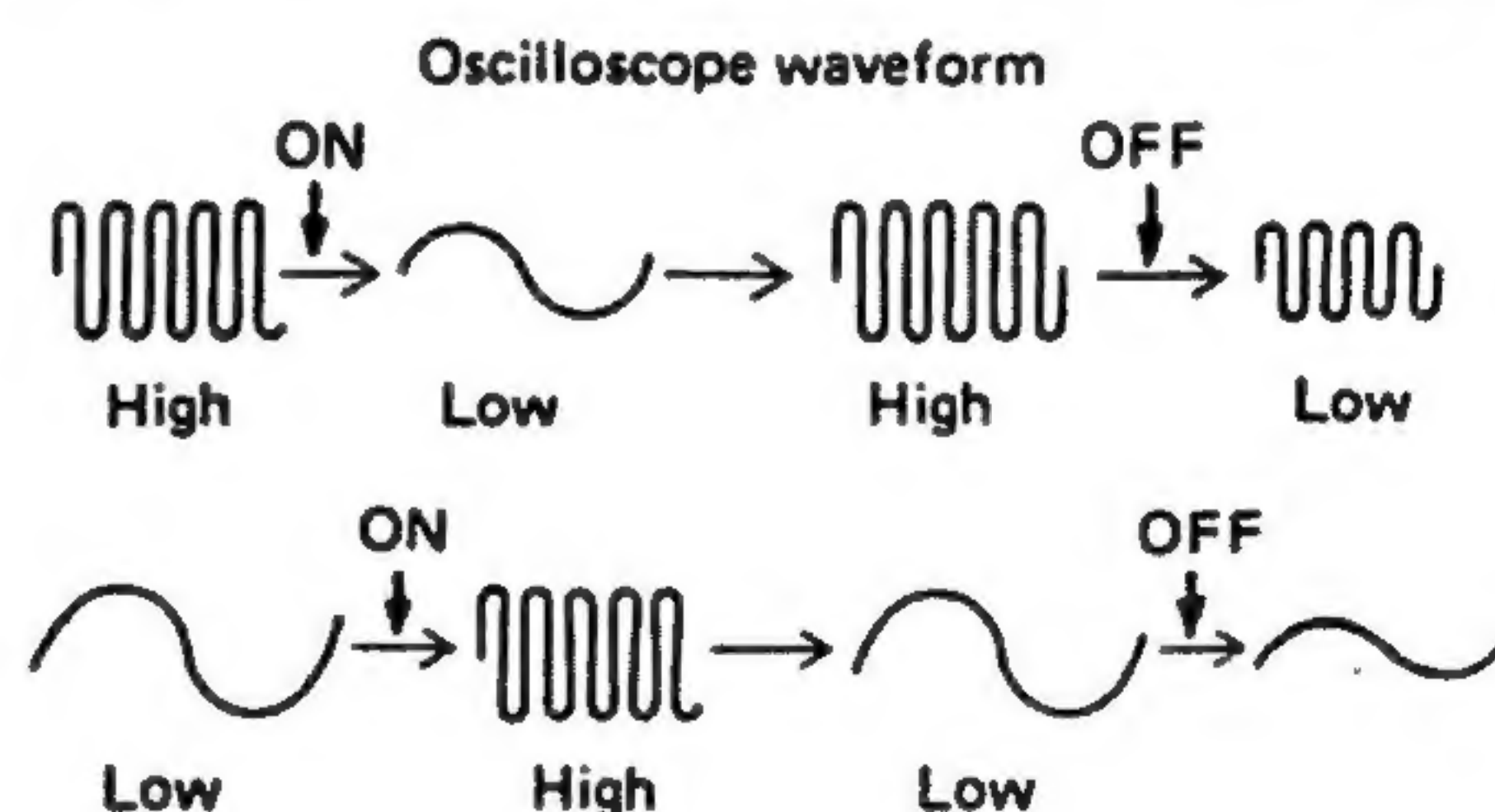
Fig. 2.

If indication is less than 1Vp-p when RESONANCE is at 5, then set VCO 1, 2, 3, and 4 LEVEL to 0, CUTOFF to 5, and RESONANCE to 10. Then adjust KLM-355 VR4 to obtain 60mVp-p across both sides of KLM-355 R44.

8. VCF EG check.

Set oscilloscope to DC 2V, 1msec, VCO LEVEL to 10, HOLD to OFF, VCA EG A to 0, D to 0, S to 10, and R to 10. Then confirm changes in oscillation frequency as listed below.

CUTOFF	RES	EG INT	A	D	S	R
10	10	-5	3	3	2	3
0	10	+5	3	3	2	3



9. VCF KBD TRACK check and adjustment.

Set oscilloscope to DC2V, 1msec, VCO 1~4 LEVEL to 0, RESONANCE to 10, EG INT to 0, KBD TRACK to 10, HOLD to ON. Play C3 and turn CUTOFF to obtain about 4cm (250Hz), then play C4 and confirm $1.1cm \pm 0.3cm$ (1250Hz~414Hz) as in figure 3.

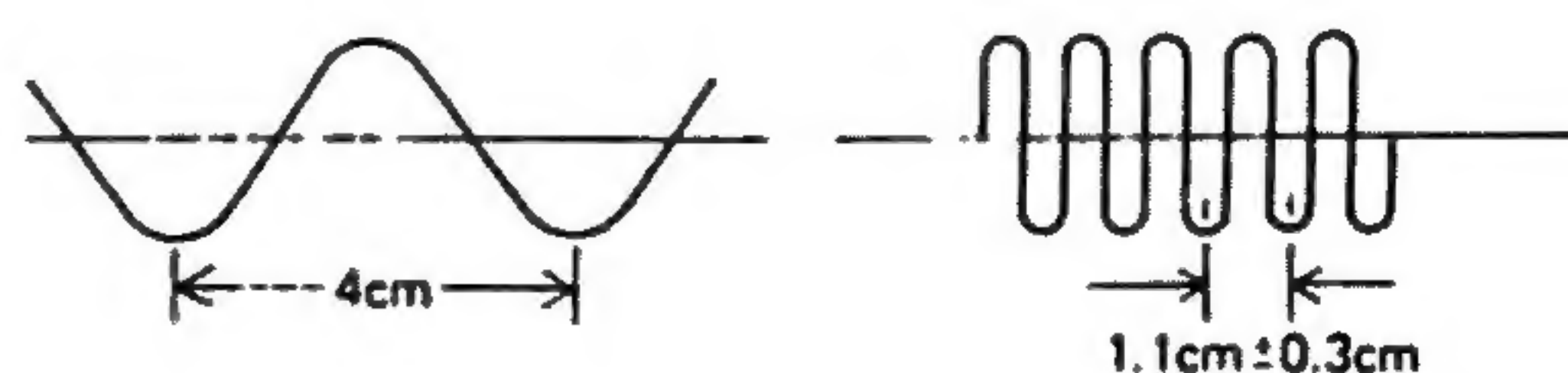


Fig. 3.

Adjust VR11 if necessary.

After check, set KBD TRACK to 0, and HOLD to OFF.

10. VCA EG check.

Set RESONANCE to 10, CUTOFF to 10.

Following chart below, play keys and check VCA EG operation by ear.

A	D	S	R	KEY	Desired value
3	0	0	0	ON	≈ 2,4msec
10	0	0	0		≈ 13sec
0	3	0	0	ON	≈ 10msec
0	10	0	0		≈ 25sec
0	0	10	0	ON	≈ 0 V
0	0	0	0		≈ 5 V
0	0	10	3	ON⇒OFF	≈ 10.2msec
0	0	10	10		≈ 25sec

11. Wheel check and adjustment

EFFECT SW, WHEEL SW pitch deviation adjustment.

Set all VCO OCTAVE selectors to 16', WAVEFORM to , A#4 key on HOLD. Connect WT-12 (METER, OCT M, A#) to SIG OUT and adjust to obtain 0 cent reading.

1) With VCO1 LEVEL at 10, EFFECT MODE SW at SYNC, SINGLE, switch EFFECT SW ON and OFF and confirm WT-12 meter indication change of within

2) With VCO1 LEVEL at 10 and EFFECT SW off, change BEND SW between VCO1/SLAVE, PITCH, and VCF positions and confirm ±1cent WT-12 reading. Adjust KLM-353 VR-4 if necessary.

3) With the same settings as 2) above, change MG switch position and confirm same ±1 cent reading. Adjust KLM-353 VR-5 if necessary.

After check, turn VCO 1 LEVEL back to .

4) VCO2 LEVEL to 10, turn TUNE knob to obtain 0cent.

Set EFFECT MODE SW to X-MOD, SINGLE, X-MOD INT to 0, then turn EFFECT SW ON and OFF and check amount of change in tuner indication.

5) Perform step 4) for VCO3 and VCO4 in the same way.

6) Select VCO exhibiting the greatest variation and adjust VR-15 (KLM-354) to minimize change when EFFECT SW is turned on and off.

Due to circuit modification, please make adjustment according to following measures on the MP-4 after MAY production.

[KLM-355]

1 NOISE GAIN check and adjustment.

Set VCO1, 2, 3, 4 to 0

Set NOISE LEVEL to 10 and confirm noise level 3.0 ~ 5.0 V P-P

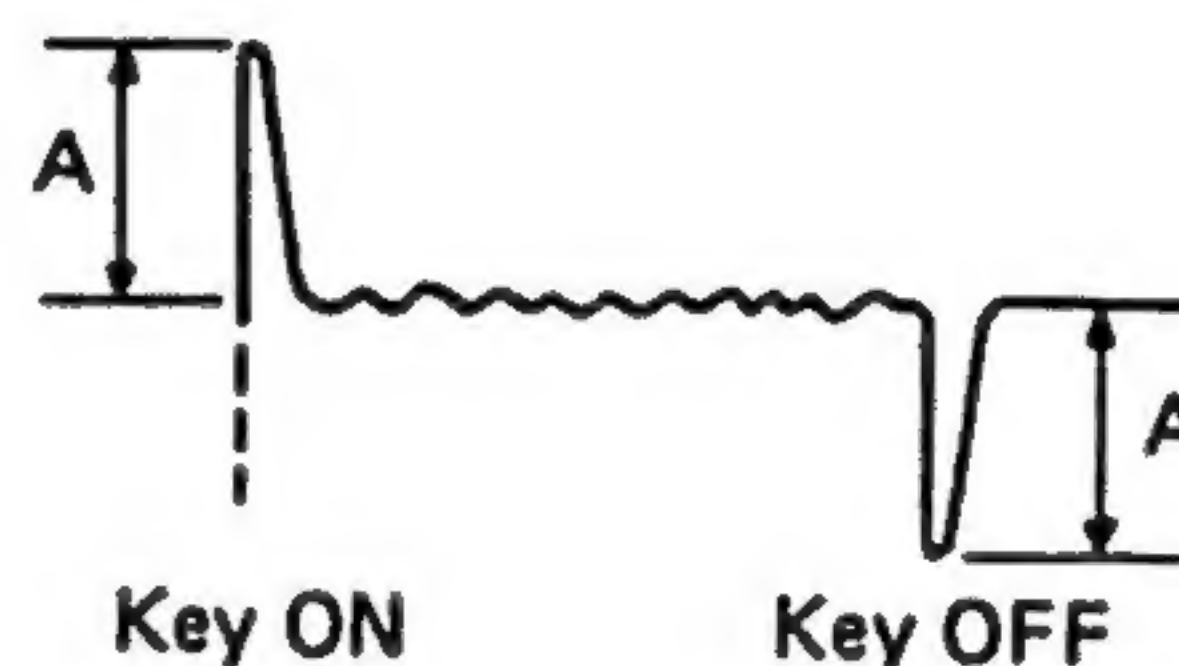
If necessary, adjust VR20

After check, turn NOISE LEVEL back to 0.

2 VCF VCA check and adjustment

Set VCO1, 2, 3, 4 to 0 FC to 10 RESONANCE to 0 VCAEG A to 0, D to 0, S to 0, R to 0.

Play any single key and confirm noise level



A: Less than 100mV

B: Less than 10mV

If necessary adjust VR11 to minimum for A according to above modification. We don't need VCF KBD TRACK adjustment (Regarding to VR11)

9. PARTS LIST

PARTS NAME SPECIFICATIONS	PARTS CORD	Q'TY
CARBON RESISTORS NOT LISTED		
SOLID RESISTORS		
1/4W KY 10M Ω	11013810	7
METAL FILM RESISTORS		
1/4FYLC 243 Ω	12313243	1
1/4FYLC 806 Ω	12313806	4
1/4FYLC 1.00K Ω	12314100	1
1/4FYLC 2.00K Ω	12314200	2
1/4FYLC 9.09K Ω	12314909	1
1/4FYLC 4.87K Ω	12314887	1
1/4FYLC 10.0K Ω	12315100	1
1/4FYLC 14.3K Ω	12315143	2
1/4FYLC 15.0K Ω	12315150	2
1/4FYLC 475 Ω	12313475	4
1/4FYLC 49.9K Ω	12315499	5
1/4FYLC 54.9K Ω	12315549	8
1/4FYLC 14.0K Ω	12315140	1
1/4FYLC 95.3K Ω	12315953	4
1/4FYLC 100K Ω	12316100	3
1/4FYLC 196K Ω	12316196	1
1/4FYLC 215K Ω	12316215	1
1/4FYLC 240K Ω	12316240	4
1/4FYLC 300K Ω	12316300	4
1/4FYLC 115K Ω	12316115	4
1/2FY 3.01M Ω	12217301	4
1/8BY 10.0K Ω	12065100	3
1/8BY 20.0K Ω	12065200	2
1/8BY 100K Ω	12066100	18
1/8BY 200K Ω	12066200	7
1/8BY 55K Ω	12065550	4
BLOCK RESISTORS		
RKC 1/885J 10K	13435100	1
THERMISTORS		
TD5A150DA 500 Ω	18032350	1
MYLAR CAPACITORS		
50V 0.001 μ FK	20003410	2
50V 0.0047 μ FK	20003447	2
50V 0.01 μ FK	20003510	1
50V 0.047 μ FK	20003547	10
50V 0.056 μ FK	20003556	2
50V 0.1 μ FK	20003610	1
50V 0.22 μ FK	20003522	4
50V 0.015 μ FK	20003515	1
CERAMIC CAPACITORS		
50V 5PF	21252150	1
50V 10PF	21253210	1
50V 22PF	21256222	2
50V 100PF	21256310	2
50V 150PF	21256315	4
50V 330 PF	21256333	3
50V 470PF	21256347	1
50V 1000PF	21277410	4
50V 0.01 μ F	21289510	11
25V 0.1 μ F	21238610	36
ELECTROLYTIC CAPACITORS		
A16V 10 μ F	23007210	28
A16V 47 μ F	23007247	3
A16V 100 μ F	23007310	3

PARTS NAME SPECIFICATIONS	PARTS CODE	Q'TY
A16V 6.8 μ F	23307168	2
A25V 10 μ F	23011210	2
A50V 0.22 μ F	23315022	1
A6.3V 1000 μ F	23003410	1
A50V 1 μ F	23015110	6
A50V 0.68 μ F	23315068	4
A50V 0.47 μ F	23315047	1
B35V 2200 μ F	23613422	11
B35V 4700 μ F	23613447	1
POLYPROPYLENE CAPACITORS		
PPC 100V 0.0068 μ FG		3
PPC 100V 0.001 μ FG		4
STYROL CAPACITORS		
50V GT 560PF	20502356	1
TANTALUM CAPACITORS		
16V 10 μ FK	22007210	4
TRANSISTORS		
2SA733AK	30000727	3
2SB744AP	30100328	1
2SC945AK	30202400	1
2SC1345	30202400	1
2SC1583F	30201106	2
2SD794AP	30300528	6
FET		
2SK30A TM-O	30600115	6
2SK30A TM-GR	30600232	1
DIODES		
1S 1555	31000100	70
1S 1885	31000200	4
LED		
PR3932S	31201400	6
IC		
HD14007UBP	32004002	2
HD14013BP	32004009	1
HD14042BP	32004013	1
HD14051BP	32004017	1
HD14066BP	32004004	6
HD14069UBP	32004019	2
HD14071	32004024	1
HD14174BP	32004020	1
MC14504	32020040	1
SSM2033	32029005	4
SSM2044	32029004	1
NJM4556	32009002	1
NJM4558DV	32009001	13
MM5837	32022005	1
M5230L	32011001	1
μ PD8049 C-217	32001036	1
TL072	32021011	13
POTENTIOMETERS		
EVH-5LA802B14	36005800	20
EVH-5LA802B15	36005700	2
EVH-5LA802A16	36006000	4
EVH-5LA802B16	36006100	1
EVH-5LA802A26	36006200	2

PARTS NAME SPECIFICATIONS	PARTS CODE	Q'TY
POTENTIOMETERS (cont'd)		
EVH-6LA802B14	36010800	1
EWK-ENAP15B14	36202600	1
EWK-UVAP15B26	36202700	1
K1611008TE 10K TOKU	36014000	1
EWK-H8AP20B14	36202800	1
CERAMIC RESONATORS		
EFO-A6ROMO1 6MHz	33500900	1
ROTARY SW		
SRM-1034362	37001500	9
SLIDE SW		
SSB-122020	37301700	4
SSB-123014	37301600	9
SSB-12202	37301200	
TACT SW		
KHC-11901	37503400	6
SEMI-FIXED RESISTORS		
8 ϕ B 10K Ω	35121310	1
8 ϕ B 20K Ω	35121320	1
8 ϕ B 100K Ω	35121410	2
8 ϕ B 1M Ω	35121510	2
10 ϕ 150 Ω B	35201115	4
10 ϕ 220 Ω B	35201122	2
10 ϕ 470 Ω B	35201147	2
10 ϕ 10K Ω B	35201310	8
10 ϕ 22K Ω B	35201322	4
10 ϕ 100K Ω B	35201410	3
10 ϕ 4.7K Ω B	35201247	1
PHONE JACK		
STREO 0927#02	45300400	1
SG 7627#03	45001300	1
3P 0902#01	45300500	4
2P 9022#01	45300600	1
3P 0927#01	45300700	1
2P 0983#00	45300800	2
PCB		
KLM-353	34035300	1
KLM-354	34035400	1
KLM-355	34035500	1
KLM-356	34035600	1
KLM-376	34037600	1
KLM-372	34037200	
KLM-357	34035700	1
SPARK KILLER		
PME271M533	21900200	1
FUSE HOLDER		
S-N5053	51501600	6
POWER TRANSFORMER		
TA002 100V, 117V	40006000	1
TB002 220V, 240V	40006100	1
POWER SW		
1801-0121	37503800	1
WOODEN CASE		
KOC-D10004	64507800	1

PARTS NAME SPECIFICATIONS	PARTS CODE	Q'TY
FRONT PANEL		
KOC-C20112	64052400	1
PHONE JACK PLATE		
KOC-C30177	64052500	1
METAL FITTING OF SLIDE SW		
KOC-C40266	64052600	1
METAL FITTING OF TACT BOARD		
KOC-C40395 No.1 (U)	64052700	1
KOC-C40395 No.2 (L)	64052800	1
METAL FITTING OF MG C. B		
KOC-C40396	64052900	1
METAL FITTING OF CONTROL WHEEL		
KOC-C40402	64053000	2
METAL FITTING OF KLM-376		
KOC-C40405	64053200	1
RADIATION BOARD		
KOC-C40406	56001800	1
POWER PLATE		
KOC-C40397	64053400	1
SMALL RADIATION BOARD		
KOC-C40416	56001600	1
KOC-C40417	56001700	1
CONTROL PANEL		
KOC-E20028	64607900	1
CONTROL WHEEL		
KOC-E40091	64608000	2
TACT SW KNOB		
ORANGE KOC-E30019 No.5	62003400	1
IVORY KOC-E30019 No.2	62002900	1
GRAY KOC-E30019 No.6	62003300	4
SLIDE SW KNOB		
SSB L = 9 BLACK	62001800	
RUBBER FEET		
HARD No.5	50002100	4
KEY BOARD		
ESK-721 (E-C)	42001800	1
MODEL NUMBER PLATE		
KOC-C40144	64050500	1